Profile Measuring System



High-Precision Sensor that Measures and Displays an Object's Profile.



Features

OMRON's original line beam method provides a complete solution to profile measurement problems.

Conventional non-contact measurement of the profile of an object commonly uses a displacement sensor to measure the height of the object, by moving the object or the sensor.

However, this system has several disadvantages, such as lower measurement accuracy resulting from object or sensor movement as well as high system construction cost.

By utilizing a unique wide beam method and 2-dimensional CCD, OMRON's Z500 eliminates these problems.

Through its capability of measuring a diversely-shaped objects in a stable manner, the Z500 can meet a variety of application needs.

Principle of line beam method

A wide beam is applied to the object to be measured. A 2-dimensional CCD receives the reflected light to measure the 2-dimensional profile of the object.



Application

Height measurement for cream- Rivet height measurement

Measurement of connector pin configuration





soldered joint on PCB



Door gap measurement



Features

Measures the shape of object instantly.

A complete solution to the disadvantages of conventional measurement systems.

Measurement by displacement sensor



Accurate and stable measurement.

OMRON's original 2-dimensional SW-CCD and multiple light intensity control system enable stable measurement of objects with round shape and other surface conditions.

A variety of measurement items.

Various measurement items, such as level difference, width, and edge position, can be selected depending on the specific application.

Permitting simultaneous measurement of up to 8 items, the Z500 is applicable to various measurement purposes.





Width



Edge position

Four types of monitor screens

Measurement data can be displayed on 4 types of monitor screens.

These screens enable analysis and evaluation of measurement data from various viewpoints.



Profile monitor Time-series change of profile (data on cross section height) can be checked on a 3D gray scale image.



Image monitor Both measurement data and profile image can be checked at the same time.



Digital monitor Two or more measurement data can be checked at the same time.



Trend monitor Time-series change of measurement data can be checked.

System configuration



Ordering Information

Name Item	Model	Remarks	
	Z500-SW2T	Cable length: 2 m	
Sensor	Z500-SW6	Cable length: 0.5 m	
	Z500-SW17	Cable length: 2 m	
Controller	Z500-MC10E	NPN input/output	
Controller	Z500-MC15E	PNP input/output	
Console	Z300-KP		
Liquid Crystal Monitor	F150-M05L		
Sensor Extension Cable	Z309-SC1R (See note)	Cable length: 1.5 m, 3 m, 6 m, 8 m or 13 m	
Monitor Cable	F150-VM	Cable length: 2 m	

Note: Specify the required cable length when ordering.

Rating/Performance

Sensor Z500-SW2T/-SW6/-SW17

Model		Z500-SW2T		Z500-SW6		Z500-SW17		
		Diffuse reflection	Mirror reflection	Diffuse reflection	Mirror reflection	Diffuse reflection	Mirror reflection	
Item	Measurement mode							
Distance to measurement center		5.2 mm	20 mm (with beam cover attached: 16 mm)	50 mm	44 mm	100 mm	94 mm	
Measurem	ent range	±0.8 mm		±5 mm	±4 mm	±20 mm	±16 mm	
Light source		Visible-light sem (See note 10) (Wavelength 650 1 mW max., Cla	0 nm,	Visible-light semiconductor laser (Wavelength 658 nm, 15 mW max., Class 3B)				
Beam dimensions (See note 1)		Reference distar 20 μ m \times 4 mm T (Measurement reference)	TYP.	30 μ m \times 24 mm TYP. 60 μ		$60\ \mu m imes 45\ mm$	Reference distance: 30 μm × 45 mm TYP. Measurement region: 17 mm)	
Linearity		±0.1 %F.S. (See note 3)	±0.1 %F.S. (See note 2)	±0.1 %F.S. (See note 4)				
Resolution		0.25 µm (See no	otes 5 and 6)	0.3 µm (See notes 7 and 8) 1 µm (See notes 7 and 8)			s 7 and 8)	
Sampling cycle		9.94 ms						
LED indicators (LASER indicator)		Lit while laser is ON.						
Temperatu (See note	perature characteristic e note 9) 0.01 %F.S./°C							
Degree of protection		IEC IP64 IEC IP66						
Environ-	Ambient operating illumination	Illumination at light-receiving surface: 3,000 lx max., incandescent light						
ment resistance	Ambient temperature	Operating: 0 to +50 °C, Storage: -15 to +60 °C (with no icing or condensation)						
	Ambient humidity	Operating and s	torage: 35 to 85	% RH (with no co	ndensation)			
Vibration resistance 10 to 150 Hz (single amplitude: 0.35 mm) for 80 min. each in X, Y, ar				and Z directions				
Materials		Unit: Die-cast aluminum Cable sheathing: Heat-resistant chlorinated vinyl Connector: zinc alloy and brass						
Cable length		2 m		0.5 m		2 m		
Minimum bending radius 6		68 mm						
		Approx. 600 g (Unit: Approx. 38	50 g)	Approx. 700 g (Unit: Approx. 60	00 g)	Approx. 800 g (Unit: Approx. 60	00 g)	
Accessorie	es	3 ferrite cores, laser warning labels (English)						

Note: 1. Defined at 1/e² (13.5%) of the density at the light center. Light may, however, be present outside this range and if the reflection factor of the light around the workpiece is high compared to the workpiece, measurement may be affected.

2. Error with respect to the theoretical line representing the displacement output for measurement of OMRON standard quartz glass. The linearity varies with the type of workpiece.
 3. Error with respect to the theoretical line representing the displacement output for measurement of OMRON standard SUS blocks. The linearity varies with the

3. Error with respect to the theoretical line representing the displacement output for measurement of OMRON standard SUS blocks. The linearity varies with the type of workpiece.

4. Error with respect to the theoretical line representing the displacement output for measurement of OMRON standard white alumina ceramics. The linearity varies with the type of workpiece.



5. Displacement conversion value for peak-to-peak of displacement output. These figures are for measurement of OMRON standard quartz glass (mirror reflec-

tion mode) or OMRON standard SUS blocks (diffuse reflection mode) at the measurement center. In strong magnetic fields, it may not be possible to maintain resolution performance characteristics.

- 6 . These figures are for when the Sensor is connected to the Z500-MC10E/MC15E, the average number of measurements is 16. Measurement data are sent
- These rights are for when the Sensor is connected to the Zoome rock we recardly manage manage manage is an accepted to the Zoome rock we recardly manage management and the recard whether and the re
- average values.
- 9 . Value for measurement with the space between the Sensor and the workpiece (white alumina ceramic) secured with an aluminum jig. 10. Higher power laser type (Class 3B) is also available. For further information, please contact us.

Controller Z500-MC10E/MC15E

	Model	Z500-MC10E	Z500-MC15E			
Item	Input/Output Type	NPN	PNP			
	Number of Sensors that can be mounted	2				
	Number of scenes	16				
	Light intensity tracking function	Automatic (The light intensity tracking range can be specified)/Fixed (Select from 31 stages)/ Multiple (The light intensity range can be specified)				
	Measurement item	Select from the following 8 types: Height, Step: 2 pts, Step: 3 pts, Edge position, With, Edge center, Peak/Bottom, Define				
	Region specification	Region specification of line beam and displacem	ent direction is possible.			
	Number of data to be stored	2048 points max.				
Perfor-	Trigger function	Free/External 1/External 2/Auto				
mance specifica- tions	Results output	 Judgment output RS-232C output Terminal block output Measurement value output (measurement value) RS-232C output Analog output 				
	Terminal block	11 input points: TRIGGER, LD-OFF, RESET, D10 to D17 21 output points: DO0 to DO19, GATE				
	Monitor interface	1CH (for pin jack or overscan monitor)				
	Analog output resolution	The full scale for output can be divided into a maximum of 40,000 gradations. Resolution (See note): 0.25 mV (\pm 5 V), 0.4 μ A (4 to 20 mA)				
	Power supply voltage	21.6 to 26.4 VDC				
	Current consumption	1 A max. (with 2 Sensors connected)				
	Insulation resistance	20 M Ω min. between all DC external terminals and GR terminal (100 VDC megger) (with internal surge absorber removed)				
	Dielectric strength	1000 VAC, 50/60 Hz between all DC external terminals and GR terminal (with internal surge absorber removed)				
	Leakage current	10 mA max.				
	Noise resistance	1500 Vp-p; pulse width: 0.1 μs/1 μs, Rising edge: 1-ns pulse				
General	Vibration resistance	10 to 150 Hz (double amplitude: 0.1 mm) for 8 min. each in X, Y, and Z directions				
specifica-	Shock resistance	200 m/s ² , 3 times each in 6 directions				
tions	Ambient temperature	Operating: 0 to +50 °C, Storage: -15 to +60 °C (with no icing or condensation)				
	Ambient humidity	Operating and storage: 35 to 85 %RH (with no condensation)				
	Ambient environment	No corrosive gases				
	Ground	Ground the Z500's ground terminal to less than 100 Ω				
	Degree of protection	IEC IP20 (in-panel)				
	Material	Unit: ABS				
	Weight (including packaging)	Approx. 1300 g (Unit: Approx. 700 g)				
	Accessories	2 manuals, 1 resistor (250 Ω, 1/2 W)				

Note: For measurement at an average number of times of 64 with an OMRON K3AS Linear Sensor Controller connected.

Monitor

Monitor	Dr Liquid Crystal Monitor	
Item Model	F150-M05L	
Panel size	5.5 inches	
Panel type	TFT color liquid crystal	
Resolution	320 × 240 dots	
Input signal	NTSC composite video (1.0 V/75 Ω)	
Power supply voltage	20.4 to 26.4 VDC	
Current consumption	Approx. 700 mA	
Ambient temperature	Operating: 0 to +50 °C, Storage: -25 to +65 °C (with no icing or condensation)	
Ambient humidity	Operating and storage: 35 to 85 %RH (with no condensation)	
Weight (including packaging)	Approx. 870 g (Unit: Approx. 610 g)	
Accessories	Operation manual, 4 mounting brackets	

Laser Safety

The Z500-SW2T Sensor Head is a Class 2 Laser Product according to EN60825-1 (IEC60825-1) and Class II Laser Product according to FDA (21 CFR1040.10) (see note). The Z500-SW6 and Z500-SW17 Sensor Heads are Class 3B and Class IIIB Laser Products, respectively. The Z500 Series is meant to be built into final system equipment. Pay special attention to the following precautions for the safe use of the product:

Note: Europe: Class 2 and Class 3B of EN60825-1: 1994 = IEC60825-1: 1993 U.S.A.: Class II and Class IIIB of FDA (21 CFR1040.10)

	Z500-SW2T	Z500-SW6/Z500-SW17
Wavelength	650 nm	658 nm
Maximum pulse duration	10 ms	17.5 ms
Cycle	0.5 to 10 ms	0.5 to 25 ms
Peak power	1 mW max.	15 mW max.
Class	2	3B

- (1)Use this product as specified in the operation manual. Otherwise, you may be exposed to hazardous laser radiation.
- (2) The Z500 series radiates laser beams in the visible light range. Do not expose your eyes directly to the laser radiation. Ensure that the laser beam path is terminated during use. If a mirror or shiny surface is positioned in the laser beam path, ensure that the reflected beam path is also terminated. If the Unit must be used without terminating the laser beam path, position the laser beam path so that it is not at eye level.
- (3)To avoid exposure to hazardous laser radiation, do not displace nor remove the protective housing during operation, maintenance, and any other servicing.
- (4) The user should return the product to OMRON for all repair and servicing.
- (5)As for countries other than those of Europe and the U.S.A., observe the regulations and standards specified by each country.

Dimensions (Unit: mm)

Sensor Z500-SW2T



Z500-SW6



ALL DIMENSIONS SHOWN ARE IN MILLIMETERS.

To convert millimeters into inches, multiply by 0.03937. To convert grams into ounces, multiply by 0.03527.

Cat. No. Q02E-EN-02

EN-02 In the interest of product improvement, specifications are subject to change without notice.