

R7D-AP□, R7M-A□

SmartStep Series

A new concept in Servo Systems The Smart alternative to Stepper motors

- Easy to setup, easy to operate. SmartStep is as easy to use as a stepper motor
- Front-panel switches make settings easy and eliminate the need for time-consuming parameter settings
- Auto-tuning On-line mode, dynamic brake setting, alarm display, high torque performance
- Easy to wire with prebuilt cables
- Oscilloscope available via SigmaWin tool
- Windows based Configuration and commissioning software

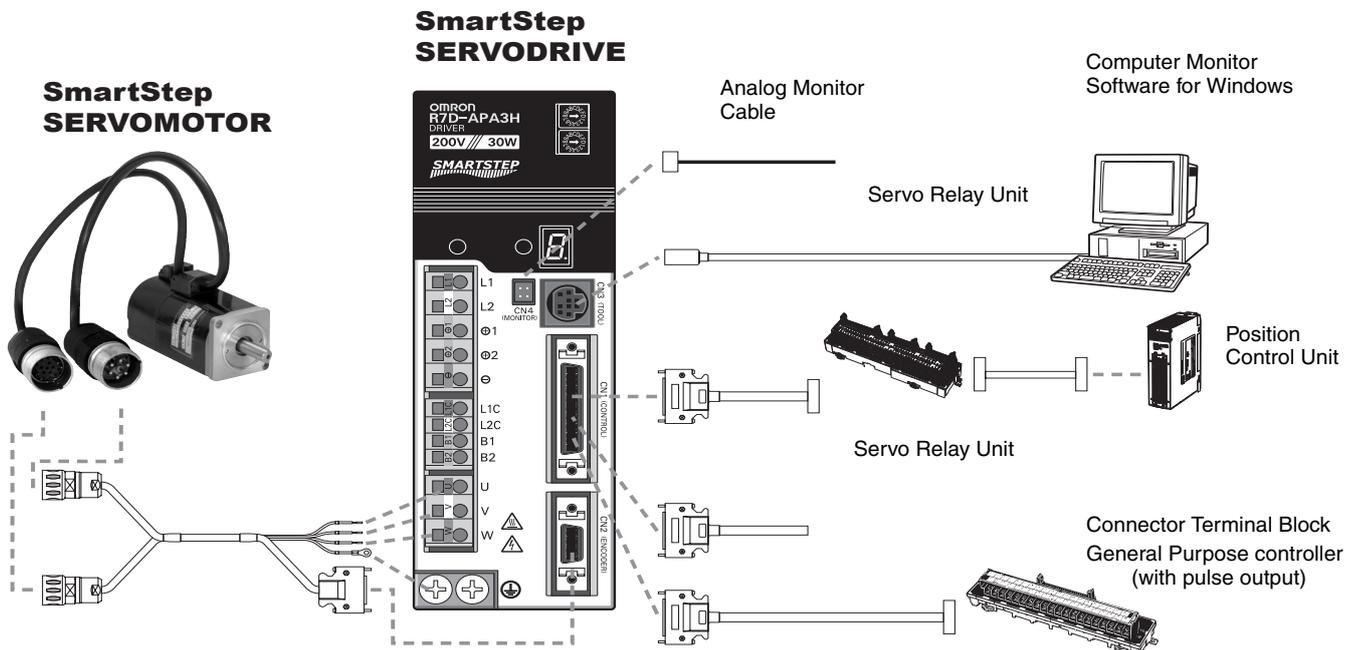
Ratings

- 230VAC Single-phase 30 W to 750W (2.39 Nm)



AC Servo Systems

System Configuration



Servomotor Specifications

General Specifications

| Item | Specification |
|-------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------|
| Ambient operating temperature | 0 to 40°C |
| Ambient operating humidity | 20% to 80% (with no condensation) |
| Ambient storage temperature | -20 to 60°C |
| Ambient storage humidity | 20% to 80% (with no condensation) |
| Storage/operating atmosphere | No corrosive gases. |
| Vibration resistance | 10 to 2,500 Hz in X, Y, and Z directions with 0.2-mm double amplitude or acceleration of 24.5 m/s ² max., whichever is smaller |
| Impact resistance | Acceleration 98 m/s ² max., in a vertical direction, two times |
| Insulation resistance | Between power line terminals and FG: 10 MΩ min. (at 500 V DC) |
| Dielectric strength | Between power line terminals and FG: 1,500 V AC for 1 min at 50/60 Hz |
| Run position | Any direction |
| Insulation grade | Type B |
| Structure | Totally-enclosed self-cooling |
| Protective structure | IP55 for both the Cylindrical and Flat Servomotors |
| Vibration grade | V-15 |
| Mounting method | Flange-mounting |
| International standards | Approval obtained for UL, cUL, and EN (EMC directive and low-voltage directive) |

Performance Specifications

Flat Servomotors

| Item | | R7M-AP10030 | R7M-AP20030 | R7M-AP40030 | R7M-AP75030 |
|----------------------------------|-------------------------------|---------------------------------------------------------------------------------|-------------------------------------------|-------------------------------------------|-------------------------------------------|
| Rated output | | 100 W | 200 W | 400 W | 750 W |
| Rated torque | | 0.318 N-m | 0.637 N-m | 1.27 N-m | 2.39 N-m |
| Rated rotation speed | | 3,000 r/min | 3,000 r/min | 3,000 r/min | 3,000 r/min |
| Momentary maximum rotation speed | | 4,500 r/min | 4,500 r/min | 4,500 r/min | 4,500 r/min |
| Momentary maximum torque | | 0.96 N-m | 1.91 N-m | 3.82 N-m | 7.1 N-m |
| Rated current | | 0.89 A (rms) | 2.0 A (rms) | 2.6 A (rms) | 4.1 A (rms) |
| Momentary maximum current | | 2.8 A (rms) | 6.0 A (rms) | 8.0 A (rms) | 13.9 A (rms) |
| Rotor inertia | | 6.5 × 10 ⁻⁶ kg-m ² | 2.09 × 10 ⁻⁵ kg-m ² | 3.47 × 10 ⁻⁵ kg-m ² | 2.11 × 10 ⁻⁴ kg-m ² |
| Power rate | | 15.7 kW/s | 19.4 kW/s | 46.8 kW/s | 26.9 kW/s |
| Allowable radial load | | 78 N | 245 N | 245 N | 392 N |
| Allowable thrust load | | 49 N | 68 N | 68 N | 147 N |
| Weight | Without brake | 0.7 kg | 1.4 kg | 2.1 kg | 4.2 kg |
| | With brake | 0.9 kg | 1.9 kg | 2.6 kg | 5.7 kg |
| Encoder resolution | | 2,000 pulses/revolution for phase-A and phase-B, 1 pulse/revolution for phase-Z | | | |
| Radiation shield dimensions | | t6 × 250 mm square | | | t12 × 300 mm square |
| Brake Specifications | Brake inertia | 3.1 × 10 ⁻⁶ kg-m ² | 1.52 × 10 ⁻⁵ kg-m ² | 1.52 × 10 ⁻⁵ kg-m ² | 8.75 × 10 ⁻⁵ kg-m ² |
| | Excitation voltage | 24 V DC ±10% | | | |
| | Power consumption (at 20°C) | 7.5 W | 7.6 W | 8.2 W | 7.5 W |
| | Current consumption (at 20°C) | 0.31 A | 0.32 A | 0.34 A | 0.31 A |
| | Static friction torque | 0.4 N-m min. | 0.9 N-m min. | 1.9 N-m min. | 3.5 N-m min. |
| | Attraction time | 60 ms max. | 40 ms max. | 60 ms max. | 20 ms max. |
| | Release time | 20 ms max. | 20 ms max. | 20 ms max. | 40 ms max. |
| | Backlash | 1° | 1° | 1° | 1° |
| | Rating | Continuous | | | |
| Insulation grade | Type F | Type F | Type F | Type F | |
| Applicable Servo Driver (R7D-) | | AP01H | AP02H | AP04H | AP08H |

Cylindrical Servomotors

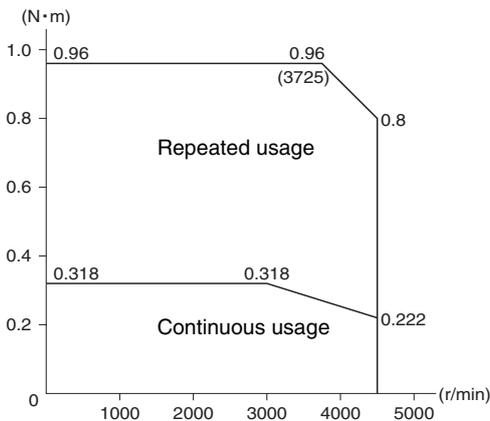
| Item | R7M-A03030 | R7M-A05030 | R7M-A10030 | R7M-A20030 | R7M-A40030 | R7M-A75030 | |
|----------------------------------|---------------------------------------------------------------------------------|-----------------------------------------|-----------------------------------------|-----------------------------------------|-----------------------------------------|-----------------------------------------|----------------------------------------|
| Rated output | 30 W | 50 W | 100 W | 200 W | 400 W | 750 W | |
| Rated torque | 0.095 N·m | 0.159 N·m | 0.318 N·m | 0.637 N·m | 1.27 N·m | 2.39 N·m | |
| Rated rotation speed | 3,000 r/min | 3,000 r/min | 3,000 r/min | 3,000 r/min | 3,000 r/min | 3,000 r/min | |
| Momentary maximum rotation speed | 4,500 r/min | 4,500 r/min | 4,500 r/min | 4,500 r/min | 4,500 r/min | 4,500 r/min | |
| Momentary maximum torque | 0.29 N·m | 0.48 N·m | 0.96 N·m | 1.91 N·m | 3.82 N·m | 7.1 N·m | |
| Rated current | 0.42 A (rms) | 0.6 A (rms) | 0.87 A (rms) | 2.0 A (rms) | 2.6 A (rms) | 4.4 A (rms) | |
| Momentary maximum current | 1.3 A (rms) | 1.9 A (rms) | 2.8 A (rms) | 6.0 A (rms) | 8.0 A (rms) | 13.9 A (rms) | |
| Rotor inertia | 1.7×10^{-6} kg·m ² | 2.2×10^{-6} kg·m ² | 3.6×10^{-6} kg·m ² | 1.19×10^{-5} kg·m ² | 1.87×10^{-5} kg·m ² | 6.67×10^{-5} kg·m ² | |
| Power rate | 5.31 kW/s | 11.5 kW/s | 28.1 kW/s | 34.1 kW/s | 86.3 kW/s | 85.6 kW/s | |
| Allowable radial load | 68 N | 68 N | 78 N | 245 N | 245 N | 392 N | |
| Allowable thrust load | 54 N | 54 N | 54 N | 74 N | 74 N | 147 N | |
| Weight | Without brake | 0.3 kg | 0.4 kg | 0.5 kg | 1.1 kg | 1.7 kg | 3.4 kg |
| | With brake | 0.6 kg | 0.7 kg | 0.8 kg | 1.6 kg | 2.2 kg | 4.3 kg |
| Encoder resolution | 2,000 pulses/revolution for phase-A and phase-B, 1 pulse/revolution for phase-Z | | | | | | |
| Radiation shield dimensions | t6 × 250 mm square | | | | | | |
| Brake Specifications | Brake inertia | 0.85×10^{-6} kg·m ² | 0.85×10^{-6} kg·m ² | 0.85×10^{-6} kg·m ² | 6.4×10^{-6} kg·m ² | 6.4×10^{-6} kg·m ² | 1.7×10^{-5} kg·m ² |
| | Excitation voltage | 24 V DC ±10% V | | | | | |
| | Power consumption (at 20°C) | 6 W | 6 W | 6 W | 7 W | 7 W | 7.7 W |
| | Current consumption (at 20°C) | 0.25 A | 0.25 A | 0.25 A | 0.29 A | 0.29 A | 0.32 A |
| | Static friction torque | 0.2 N·m min. | 0.2 N·m min. | 0.34 N·m min. | 1.47 N·m min. | 1.47 N·m min. | 2.45 N·m min. |
| | Attraction time | 30 ms max. | 30 ms max. | 30 ms max. | 60 ms max. | 60 ms max. | 60 ms max. |
| | Release time | 60 ms max. | 60 ms max. | 60 ms max. | 20 ms max. | 20 ms max. | 20 ms max. |
| | Backlash | 1° | 1° | 1° | 1° | 1° | 1° |
| | Rating | Continuous | Continuous | Continuous | Continuous | Continuous | Continuous |
| Insulation grade | Type F | Type F | Type F | Type F | Type F | Type F | |
| Applicable Servo Driver (R7D-) | APA3H | APA5H | AP01H | AP02H | AP04H | AP08H | |

Torque and Rotation Speed Characteristics

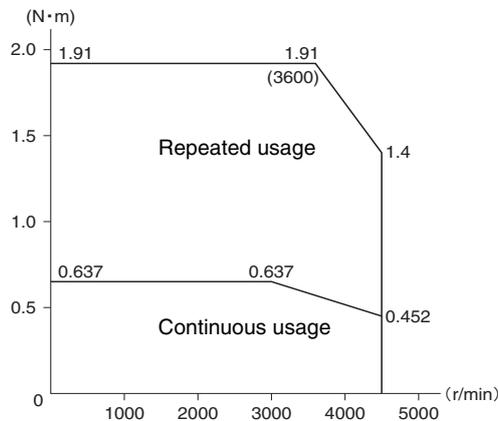
Flat Servomotors

The following graphs show the characteristics with a 3-m standard cable and R7D-AP@H Servo Driver (200-V AC input)

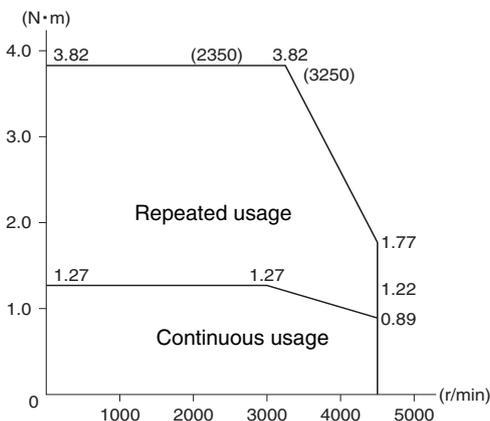
R7M-AP10030 (100 W)



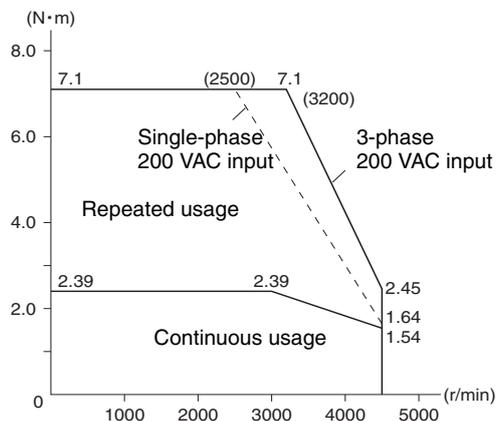
R7M-AP20030 (200 W)



R7M-AP40030 (400 W)



R7M-AP75030 (750 W)

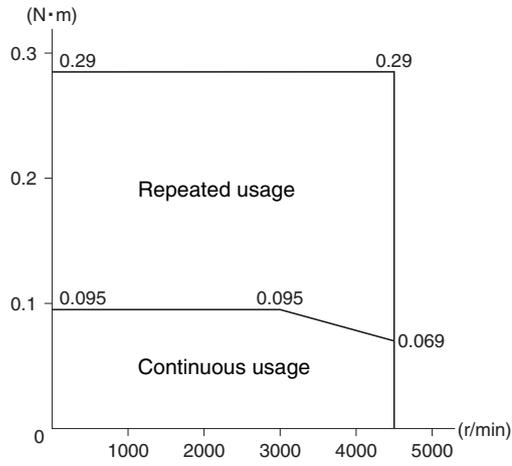


Torque and Rotation Speed Characteristics

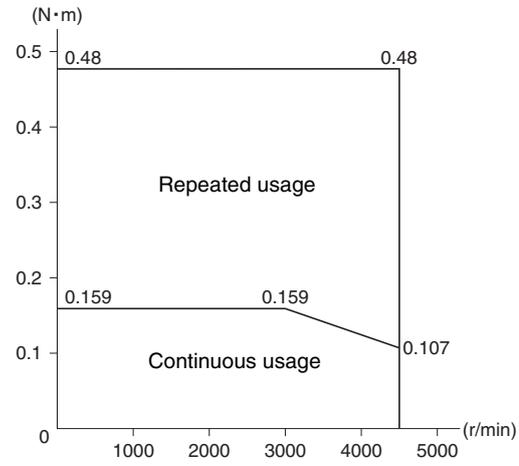
Cylindrical Servomotors

The following graphs show the characteristics with a 3-m standard cable and an R7D-AP□H Servo Driver (200-V AC input.)

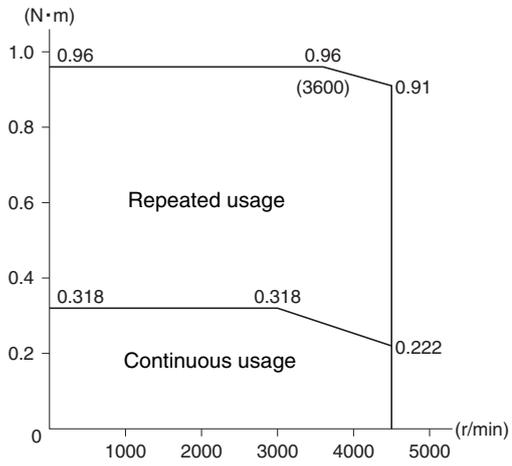
R7M-A03030 (30 W)



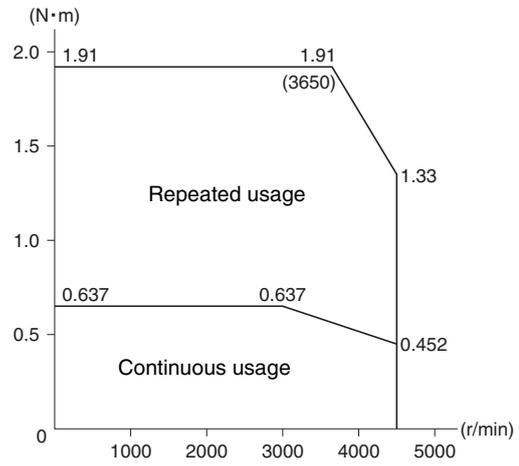
R7M-A05030 (50 W)



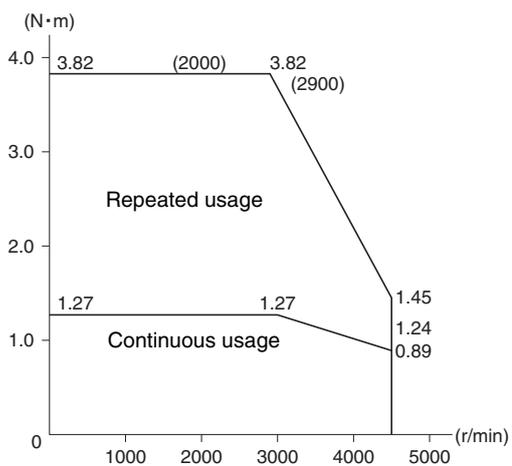
R7M-A10030 (100 W)



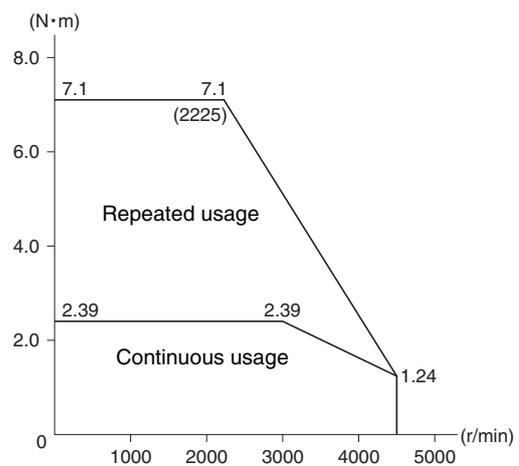
R7M-A20030 (200 W)



R7M-A40030 (400 W)



R7M-A75030 (750 W)



Servo Drive Specifications

General Specifications

| Item | Specification |
|-------------------------------|---------------------------------------------------------------------------------------------------------------------------------------|
| Ambient operating temperature | 0 to 55°C |
| Ambient operating humidity | 90% max. (with no condensation) |
| Ambient storage temperature | -20 to 85°C |
| Ambient storage humidity | 90% max. (with no condensation) |
| Storage/operating atmosphere | No corrosive gases. |
| Vibration resistance | 10 to 55 Hz in X, Y, and Z directions with 0.1-mm double amplitude or acceleration of 4.9 m/s ² max., whichever is smaller |
| Impact resistance | Acceleration 19.6 m/s ² max., in X, Y, and Z directions, three times |
| Insulation resistance | Between power line terminals and case: 0.5 MΩ min. (at 500 V DC) |
| Dielectric strength | Between power line terminals and case: 1,500 V AC for 1 min at 50/60 Hz Between each control signal and case: 500 V AC for 1 min |
| Protective structure | Built into panel (IP10). |
| International standards | Approval obtained for UL, cUL, and EN (EMC directive and low-voltage directive) |

Performance Specifications

| Item | 200 VAC Input Type | | | | | |
|----------------------------------------|-------------------------------------------------------------------------------------------------------------------|-----------|-------------------|-------------------|-------------------|-------------------|
| | 30 W | 50 W | 100 W | 200 W | 400 W | 750 W |
| | R7D-APA3H | R7D-APA5H | R7D-AP01H | R7D-AP02H | R7D-AP04H | R7D-AP08H |
| Continuous output current (rms) | 0.42 | 0.6 | 0.89 | 2.0 | 2.6 | 4.4 |
| Momentary maximum output current (rms) | 1.3 | 1.9 | 2.8 | 6.0 | 8.0 | 13.9 |
| Control power supply | Single-phase 200/230 V AC (170 to 253 V) 50/60 Hz | | | | | |
| Main-circuit power supply | Single-phase 200/230 V AC (170 to 253 V) 50/60 Hz (Three-phase 200/230 V AC can be used with the 750-W model.) | | | | | |
| Control method | All-digital servo | | | | | |
| Speed feedback | 2,000 pulses/revolution Incremental Encoder | | | | | |
| Inverter method | PWM method based on IGBT | | | | | |
| PWM frequency | 11.7 kHz | | | | | |
| Weight | 0.8 | 0.8 | 0.8 | 0.8 | 1.1 | 1.7 |
| Compatible motor voltage | 200 V | | | | | |
| Compatible motor capacity | 30 W | 50 W | 100 W | 200 W | 400 W | 750 W |
| Command pulse response | 250 kHz | | | | | |
| Applicable Servomotor (R7M-) | A03030 | A05030 | A10030 AP10030 | A20030 AP20030 | A40030 AP40030 | A75030 AP75030 |

I/O Specifications

Terminal Specifications

| Symbol | Name | Function |
|-----------------------------------|--------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| L1 and L2 or L1, L2, and L3 | Main-circuit Power Supply Terminals | These are the input terminals for the main-circuit power supply. |
| ⊕1 | DC Reactor Terminals | Normally short-circuit between +1 and +2. If harmonic control measures are required, connect a DC Reactor between +1 and +2. |
| ⊕2 | | |
| ⊖ | Main-circuit DC Output | Do not connect anything to this terminal. |
| L1C L2C | Control Circuit Power Supply Terminals | These are the input terminals for the control power supply. |
| B1 and B2 or B1, B2, and B3 | External Regeneration Resistance Terminals | Connect an External Regeneration Resistor to these terminals if the regenerative capacity of the internal capacitor is exceeded. (An External Regeneration Resistor cannot be connected to the 30 to 200-W models.) |
| U | Servomotor Terminals | Red |
| V | | White |
| W | | Blue |
| ⊕ | Frame ground | This is the ground terminal. |

Control I/O (CN1) Specifications

| Pin | Symbol | Name | Function |
|-------|-------------|----------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|
| 1 | +PULS/CW/A | Feed pulses, reverse pulses, or 90° phase difference pulses (A phase) | Line-driver input: 7 mA at 3 V Open-collector input |
| 2 | -PULS/CW/A | | Input impedance: 200 Ω |
| 3 | +SIGN/CCW/B | Direction signal, forward pulses, or 90° phase difference pulses (B phase) | Maximum response frequency: 250 kpps |
| 4 | -SIGN/CCW/B | | Position control is performed based on the pulses that have been input. |
| 5 | +ECRST | Deviation counter reset | Line-driver input: 7 mA at 3 V |
| 6 | -ECRST | | Open-collector input: 16 mA at 5 V Input impedance: 200 Ω ON: Resets deviation counter. |
| 7 | BKIR | Brake interlock output | Outputs holding brake timing signals. |
| 8 | INP | Positioning completed output | ON when the position error is within the positioning completed range. |
| 10 | OGND | Output ground common | Ground common for output signals (pins 7 and 8). |
| 13 | +24V | +24V DC power input for control | Power supply input (+24 V DC) for pins 14 and 18. |
| 14 | RUN | RUN command input | ON: Servo ON (Starts power to Servomotor.) |
| 18 | RESET | Alarm reset input | ON: Servo alarm status is reset. |
| 19 | GND | RS-422A ground | Ground for RS-422A |
| 20 | RXD+ | RS-422A reception data | Interface for RS-422A data transfers |
| 21 | RXD- | | |
| 22 | TXD+ | RS-422A transmission data | |
| 23 | TXD- | | |
| 24 | RT | Termination resistance terminal | Connect to RXD- (pin 21) in the Unit at the end of the line. |
| 32 | Z | Encoder phase-Z open-collector output | Output goes ON when the encoder's phase-Z signal (1 pulse/revolution) is detected. |
| 33 | ZCOM | | Open-collector output: 20 mA max. at 30 V DC |
| 34 | ALM | Alarm output | Output goes OFF when alarm is detected. |
| 35 | ALMCOM | | Open-collector output: 50 mA max. at 30 V DC |
| Shell | FG | Cable shield ground | Ground for cable's shield wire. |

Encoder Connector (CN2) Specifications

| Pin | Symbol | Name | Function |
|---------|--------|---------------------------|--------------------------------------------|
| 1, 2, 3 | E0V | Encoder power supply GND | Power supply outlet for encoder |
| 4, 5, 6 | E5V | Encoder power supply +5 V | |
| 8 | S+ | Encoder + phase-S input | Line driver input (conforms to EIA-RS422A) |
| 9 | S- | Encoder - phase-S input | (Input impedance: 220 Ω ± 5%) |
| 10 | A+ | Encoder + phase-A input | Line driver input (conforms to EIA-RS422A) |
| 11 | A- | Encoder - phase-A input | (Input impedance: 220 Ω ± 5%) |
| 12 | B+ | Encoder + phase-B input | Line driver input (conforms to EIA-RS422A) |
| 13 | B- | Encoder - phase-B input | (Input impedance: 220 Ω ± 5%) |
| Shell | FG | Cable shield ground | Ground for cable's shield wire. |

Communications Connector (CN3) Specifications

| Pin | Symbol | Name | Function |
|-------|--------|---------------------|-------------------------------------------------------------|
| 1 | /TXD | Transmission data | Transmission data: RS-232C output |
| 2 | /RXD | Reception data | Reception data: RS-232C input |
| 3 | PRMU | Unit switching | Switching terminal for a Parameter Unit |
| 7 | +5V | +5 V output | This is the +5 V power supply output to the Parameter Unit. |
| 8 | GND | Ground | |
| Shell | FG | Cable shield ground | Ground for cable's shield wire. |

Monitor Output (CN4) Specifications

| Pin | Symbol | Name | Function |
|-----|--------|-----------------|-------------------------------------------|
| 1 | NM | Speed monitor | Speed monitor output: 1 V per 1,000 r/min |
| 2 | AM | Current monitor | Current monitor: 1 V / rated torque |
| 3 | GND | Ground | Grounds for monitor output |
| 4 | GND | Ground | |

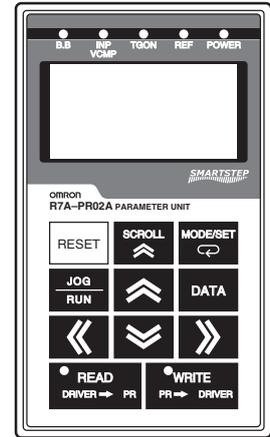
Digital Operator Specifications

General Specifications

| Item | Specification |
|-------------------------------|---------------------------------------------------------------------------------------------------------------------------------------|
| Ambient operating temperature | 0 to 55°C |
| Ambient operating humidity | 90% max. (with no condensation) |
| Ambient storage temperature | -20 to 85°C |
| Ambient storage humidity | 90% max. (with no condensation) |
| Storage/operating atmosphere | No corrosive gases. |
| Vibration resistance | 10 to 55 Hz in X, Y, and Z directions with 0.1-mm double amplitude or acceleration of 9.8 m/s ² max., whichever is smaller |
| Impact resistance | Acceleration 19.6 m/s ² max., in X, Y, and Z directions, three times |

Function Specifications

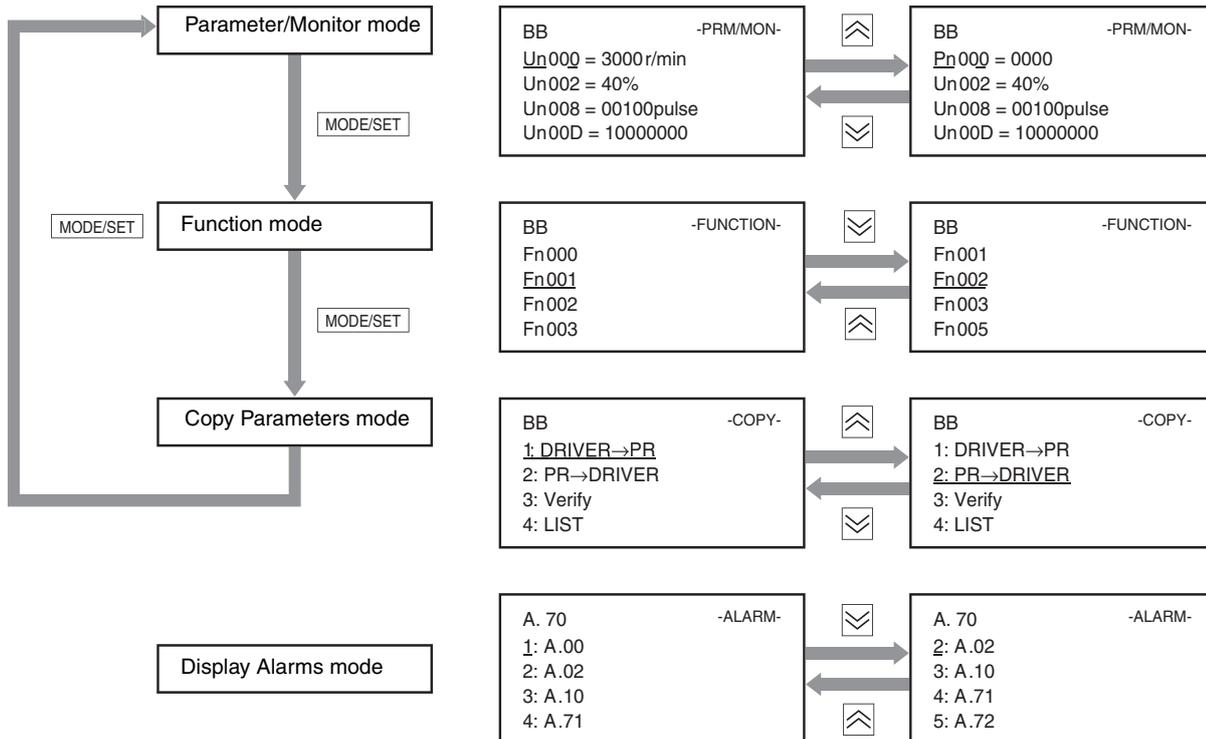
| Item | Function |
|-----------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Setting mode | Display or change parameter settings. |
| Monitor mode | Display monitor values. |
| Execute Function mode | Execute each function mode. |
| Display Alarms | Display alarms that have occurred. |
| Copy Parameters | Read or save parameters from the Servo Driver. Write parameters to the Servo Driver. Compare parameters in the Servo Driver with parameters in the Parameter Unit. |



R7A-PR02A

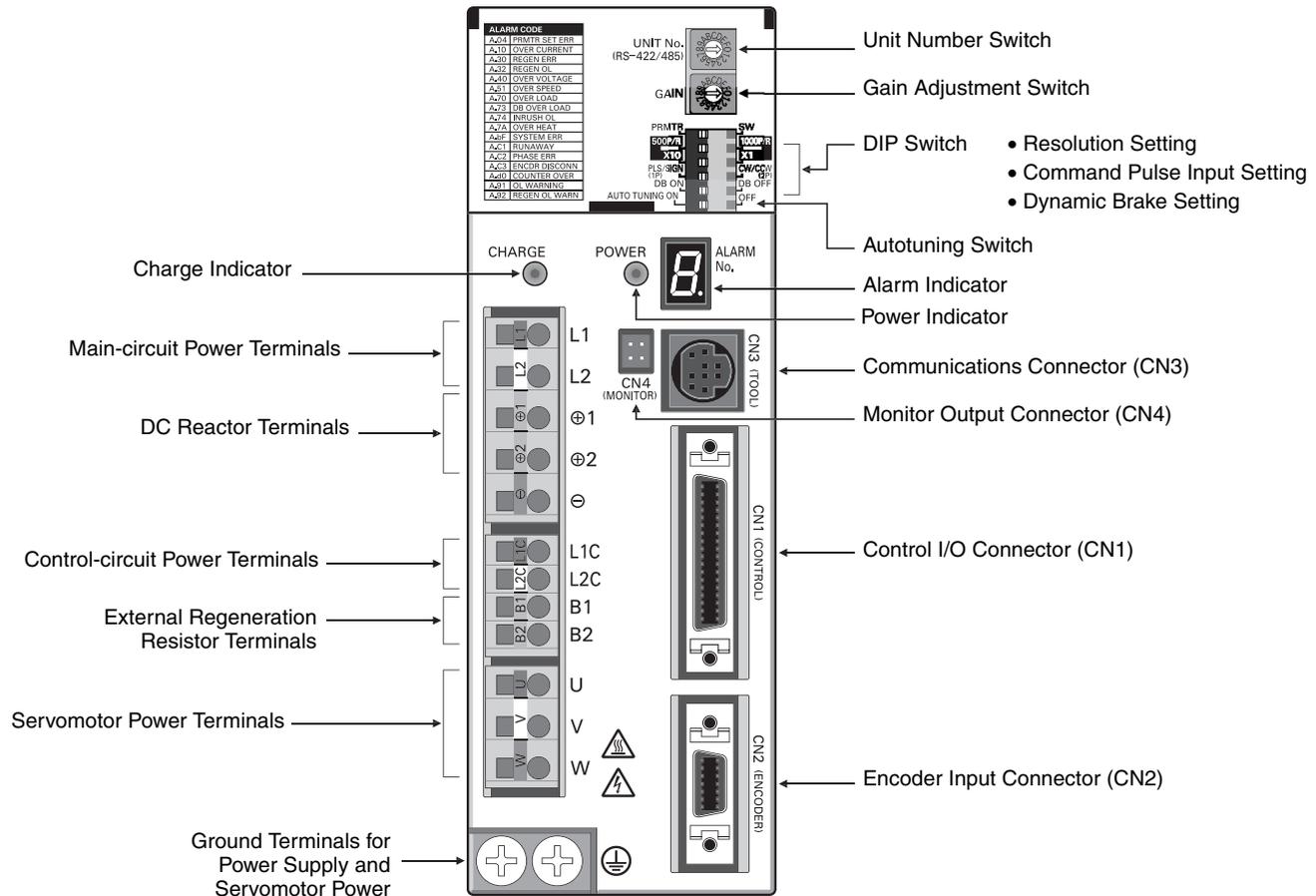
Mode Change Specifications

Power ON



Operation

Components



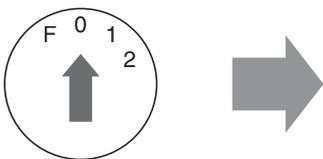
Switch Operations

Gain Adjustment Switch

Adjusts the motor's responsiveness.

When this switch is set to 0, the Unit will operate according to the settings in the internal parameters (Pn100, Pn101, Pn102, and Pn401).

When this switch is set to 1 through F, the Unit will operate according to the rotary switch's setting.



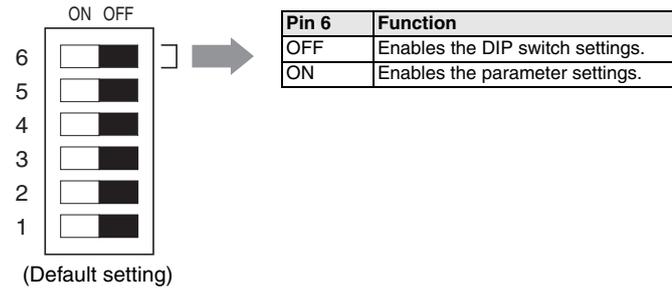
Decrease the switch setting to lower the motor's responsiveness (i.e., so that it moves more smoothly).

Increase the switch setting to raise the motor's responsiveness (i.e., so that it moves faster).

| Setting | Position Loop Gain | Speed Loop Gain | Speed Loop Integral Constant | Torque Command Filter Time Constant |
|---------|---------------------------------------------------------------------------|-----------------|------------------------------|-------------------------------------|
| 0 | Enables parameter settings (including settings other than gain settings). | | | |
| 1 | 15 | 15 | 4,000 | 250 |
| 2 | 20 | 20 | 3,500 | 200 |
| 3 | 30 | 30 | 3,000 | 150 |
| 4 | 40 | 40 | 2,000 | 100 |
| 5 | 60 | 60 | 1,500 | 70 |
| 6 | 85 | 85 | 1,000 | 50 |
| 7 | 120 | 120 | 800 | 30 |
| 8 | 160 | 160 | 600 | 20 |
| 9 | 200 | 200 | 500 | 15 |
| A | 250 | 250 | 400 | 10 |
| B | 250 | 250 | 400 | 10 |
| C | 250 | 250 | 400 | 10 |
| D | 250 | 250 | 400 | 10 |
| E | 250 | 250 | 400 | 10 |
| F | 250 | 250 | 400 | 10 |

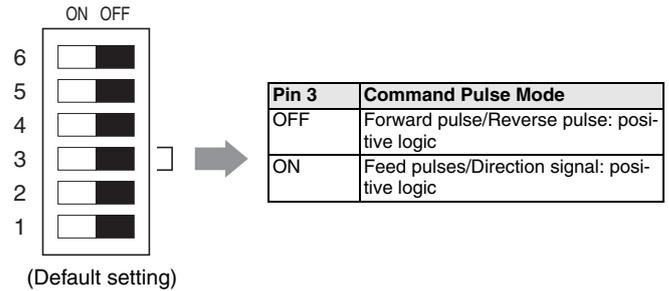
Enable Switch/Parameter Setting

Pin 6 of the DIP switch selects whether the Servo Driver operates according to the DIP switch settings or parameter settings.



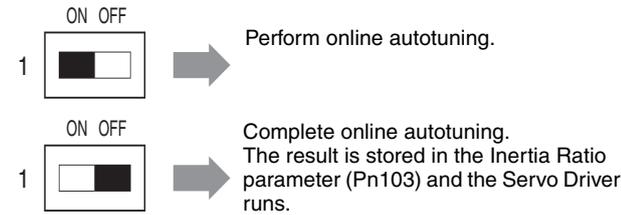
Command Pulse Input Setting

Pin 3 selects the command pulse mode. Select “Forward pulse/Reverse pulse: positive logic” or “Feed pulses/Direction signal: positive logic.”



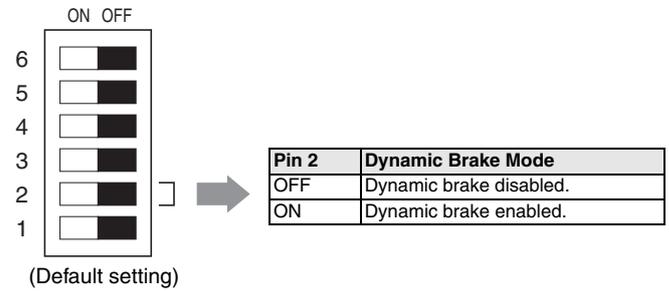
Online Autotuning Setting

The Autotuning Switch selects whether the gain will be adjusted automatically during operation.



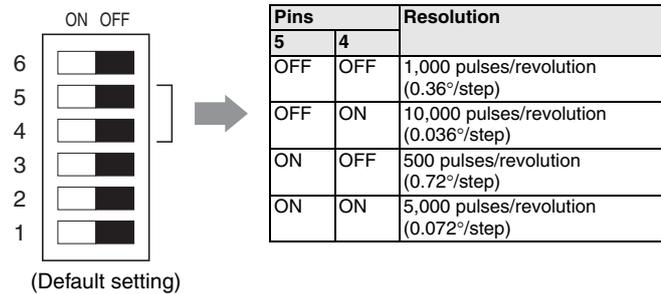
Dynamic Brake Setting

Pin 2 enables or disables dynamic brake operation. If the dynamic brake is enabled, the motor can be brought to an emergency stop when the RUN command goes OFF or an alarm occurs.



Resolution Setting

Pins 4 and 5 select the positioning resolution. If the resolution is set to 1,000 (the default setting), the motor makes one revolution for every 1,000 pulses input.



Alarm Table

| Display | ALM output | Error detection function |
|---------|------------|----------------------------|
| A.04* | OFF | Parameter setting error |
| A.10* | OFF | Overcurrent |
| A.30 | OFF | Regeneration error |
| A.32 | OFF | Regeneration overload |
| A.40 | OFF | Overvoltage/Undervoltage |
| A.51 | OFF | Overspeed |
| A.70 | OFF | Overload |
| A.73 | OFF | Dynamic brake overload |
| A.74 | OFF | Inrush resistance overload |

| Display | ALM output | Error detection function |
|---------|------------|-------------------------------------|
| A.7A | OFF | Overheat |
| A.bF* | OFF | System error |
| A.C1 | OFF | Runaway detected |
| A.C2* | OFF | Phase not detected |
| A.C3* | OFF | Encoder disconnect detected |
| A.d0 | OFF | Deviation counter overflow |
| CPF00 | --- | Parameter Unit transmission error 1 |
| CPF01 | --- | Parameter Unit transmission error 2 |
| A.91 | --- | Overload warning |
| A.92 | --- | Regeneration overload warning |

Parameters

Parameter Details

| Parameter number | Parameter name | Digit | Name | Setting | Explanation | Default setting | Unit | Setting range |
|------------------|-------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------|-----------------------------------------------------------------|--------------------------------------------------------------------|-----------------|--------------|---------------|
| Pn000 | Function selection basic switch 1 (See note 1.) | 0 | Reverse rotation | 0 | CCW direction is taken for positive command | 0010 | --- | --- |
| | | 1 | Control mode | 1 | CW direction is taken for positive command | | | |
| | | 2 to 3 | Not used. | --- | --- | | | |
| Pn001 | Function selection basic switch 2 (See note 1.) | 0 | Select stop method if an alarm occurs when Servomotor is OFF | 0 | Servomotor stopped by dynamic brake. | 1002 | --- | --- |
| | | 1 | | Stop by dynamic brake and release brake after Servomotor stops. | | | | |
| | | 2 | Servomotor stopped with free run | | | | | |
| 1 to 3 | Not used. | --- | --- | | | | | |
| Pn100 | Speed loop gain | Adjusts speed loop's responsiveness. | | | 80 | Hz | 1 to 2,000 | |
| Pn101 | Speed loop integral constant | Speed loop integral time constant | | | 2,000 | 0.01 ms | 15 to 51,200 | |
| Pn102 | Position loop gain | Adjusts position loop's responsiveness. | | | 40 | 1/s | 1 to 2,000 | |
| Pn103 | Inertia ratio | Set using the ratio between the machine system inertia and the Servomotor rotor inertia. | | | 300 | % | 0 to 10,000 | |
| Pn109 | Feed-forward amount | Position control feed-forward compensation value | | | 0 | % | 0 to 100 | |
| Pn10A | Feed-forward command filter | Sets position control feed-forward command filter. | | | 0 | 0.01 ms | 0 to 6,400 | |
| Pn110 | Online autotuning setting (See note 1.) | 0 | Selects online autotuning | 0 | Auto-tunes initial operations only after power is turned ON. | 0012 | --- | --- |
| | | | | 1 | Always auto-tunes. | | | |
| | | | | 2 | No auto-tuning | | | |
| | | 1 | Not used. | --- | --- | | | |
| | | 2 | Selects adhesive friction compensation function | 0 | Friction compensation: OFF | | | |
| | | | | 1 | Friction compensation: rated torque ratio small | | | |
| | | | | 2 | Friction compensation: rated torque ratio large | | | |
| | | 3 | Not used. | --- | --- | | | |
| | | Pn200 | Position control setting 1 (See note 1.) | 0 | Command pulse mode | | | |
| 1 | Forward pulse/Reverse pulse: Positive logic | | | | | | | |
| 2 | 90° phase difference (A/B phase) signal (x1): Positive logic | | | | | | | |
| 3 | 90° phase difference (A/B phase) signal (x2): Positive logic | | | | | | | |
| 4 | 90° phase difference (A/B phase) signal (x4): Positive logic | | | | | | | |
| 5 | Feed pulses/Direction signal: Negative logic | | | | | | | |
| 6 | Forward pulse/Reverse pulse: Negative logic | | | | | | | |
| 7 | 90° phase difference (A/B phase) signal (x1): Negative logic | | | | | | | |
| 8 | 90° phase difference (A/B phase) signal (x2): Negative logic | | | | | | | |
| 9 | 90° phase difference (A/B phase) signal (x4): Negative logic | | | | | | | |
| 1 | Deviation counter reset | | | 0 | High level signal | | | |
| | | | | 1 | Rising signal (low to high) | | | |
| | | | | 2 | Low level signal | | | |
| 3 | Falling signal (high to low) | | | | | | | |
| 2 | Deviation counter reset if an alarm occurs when the Servomotor is OFF | | | 0 | Deviation counter reset if an alarm occurs when Servomotor is OFF. | | | |
| | | 1 | Deviation counter not reset if an alarm occurs when Servomotor is OFF. | | | | | |
| | | 2 | Deviation counter reset only if alarm occurs. | | | | | |
| 3 | Not used. | --- | --- | | | | | |
| Pn202 | Electronic gear ratio G1 (numerator) (See note 1.) | Sets the pulse rate for the command pulses and Servo Servomotor travel distance. | | | 4 | --- | 1 to 65,535 | |
| Pn203 | Electronic gear ratio G2 (denominator) (See note 1.) | Setting range: 0.01 £ G1/G2 £ 100 | | | 1 | --- | 1 to 65,535 | |
| Pn204 | Position command filter time constant 1 (primary filter) | Sets soft start for command pulse. (Soft start characteristics are for the primary filter.) | | | 0 | 0.01 ms | 0 to 6,400 | |
| Pn207 | Position control setting 2 (See note 1.) | 0 | Selects position command filter. | 0 | Primary filter (Pn204) | 0000 | --- | --- |
| | | | | 1 | Linear acceleration and deceleration (Pn208) | | | |
| | | 1 to 3 | Not used. | --- | --- | | | |
| Pn208 | Position command filter time constant 2 (linear acceleration and deceleration) (See note 1.) | Sets soft start for command pulse. (soft start characteristics are for the linear acceleration and deceleration.) | | | 0 | 0.01 ms | 0 to 6,400 | |
| Pn304 | Jog speed | Sets rotation speed during jog operation. | | | 500 | r/min | 0 to 10,000 | |

| Parameter number | Parameter name | Digit | Name | Setting | Explanation | Default setting | Unit | Setting range |
|------------------|----------------------------------------------|-------|------|---------|--------------------------------------------------------------------------|-----------------|--------------------|------------------|
| Pn401 | Torque command filter time constant | | | | Sets the constant when filtering the internal torque command. | 40 | 0.01 ms | 0 to 65,535 |
| Pn402 | Forward torque limit | | | | Forward rotation output torque limit (percentage of rated torque ratio). | 350 | % | 0 to 800 |
| Pn403 | Reverse torque limit | | | | Reverse rotation output torque limit (percentage of rated torque ratio). | 350 | % | 0 to 800 |
| Pn500 | Positioning completion range | | | | Sets the range of positioning completed output signal | 3 | Command units | 0 to 250 |
| Pn505 | Deviation counter overflow level | | | | Sets the detection level for the deviation counter over alarm. | 1,024 | ×256 command units | 1 to 32767 |
| Pn600 | Regeneration resistor capacity (See note 2). | | | | Setting for regeneration resistance load ratio monitoring calculations. | 0 | 10 W | See model specs. |

- Note:**
1. These parameters are read when the power is turned ON. Parameter Pn110.2 is valid when online.
 2. When using a Regeneration Resistor, set the resistor's capacity when the temperature has risen to 120°C. Set this parameter to 0 if a Regeneration Resistor is not being used.

Function Mode Details

| Number | Name | Explanation |
|--------|----------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------|
| Fn000 | Alarm history display | Displays up to 10 alarm entries. |
| Fn001 | Rigidity setting during online auto-tuning | Sets the control target during online auto-tuning. |
| Fn002 | Jog operation | Makes the Servomotor rotate using key operations from the Parameter Unit. |
| Fn003 | Servomotor origin search | Makes the Servomotor rotate using key operations from the Parameter Unit and fixes the position of phase Z after phase Z is detected. |
| Fn005 | User parameter initialization | Restores user parameters to their default settings. |
| Fn006 | Alarm history data clear | Clears the data stored in the alarm history. |
| Fn007 | Store online auto-tuning results | Writes the load data calculated using online auto-tuning to Pn103 (inertia ratio). |
| Fn00C | Analog monitor output offset manual adjustment | Manually adjusts the analog output monitor offset. |
| Fn00D | Analog monitor output scaling | Changes the analog monitor output scaling (output voltage adjustment). |
| Fn00E | Servomotor current detection offset automatic adjustment | Automatically adjusts the offset for Servomotor current detection. |
| Fn00F | Servomotor current detection offset manual adjustment | Manually adjusts the offset for Servomotor current detection. |
| Fn010 | Password setting | You can permit or prohibit writing to user parameters. |
| Fn012 | Version check | Check the Servo Driver's version information. |

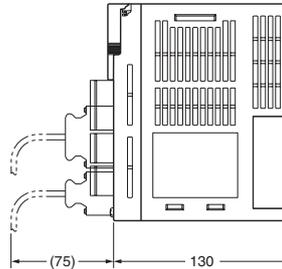
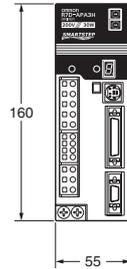
Monitor Mode Details

| Number | Contents | Units | Explanation |
|--------|----------------------------------------|---------------|----------------------------------------------------------------------------------------------------------------------------------------------------------|
| Un000 | Speed feedback | r/min | Displays actual rotation speed of Servomotor. |
| Un002 | Torque command | % | Displays command values to current loop (rated torque = 100%). |
| Un003 | Number of pulses from phase-Z edge | Pulses | Displays rotation position from phase-Z edge (4X calculation). |
| Un004 | Electrical angle | × | Displays the electrical angle of the Servomotor. |
| Un005 | Input signal monitor | --- | Displays the control input signal (CN1) status using ON/OFF bits. |
| Un006 | Output signal monitor | --- | Displays the control output signal (CN1) status using ON/OFF bits. |
| Un007 | Command pulse speed display | r/min | Calculates and displays command pulse frequency in r/min. |
| Un008 | Position deviation (deviation counter) | Command units | Displays number of residual pulses in deviation counter (input pulse standard). |
| Un009 | Cumulative load ratio | % | Displays effective torque (rated torque = 100%, 10-s cycle) |
| Un00A | Regeneration load ratio | % | Displays regeneration absorption power due to regeneration resistance (calculates internal resistance capacity or Pn600 setting as 100% in 10-s cycles). |
| Un00B | Dynamic brake resistance load ratio | % | Displays power consumption during dynamic brake operation (calculates tolerance power consumption as 100% in 10-s cycles). |
| Un00C | Input pulse counter | Command units | Counts and displays input pulses (displayed in hexadecimal). |
| Un00D | Feedback pulse counter | Pulses | Counts and displays feedback pulses (4X calculation, displayed in hexadecimal). |

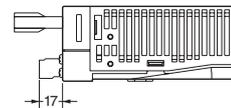
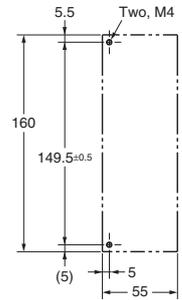
Dimensions

Servo Drivers

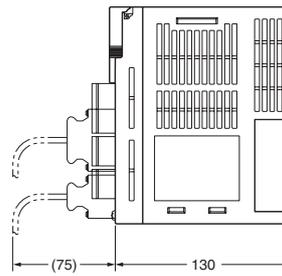
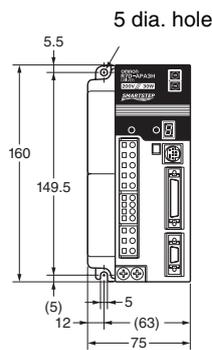
**200 V AC: 30 W/50 W/100 W/200 W
(R7D-APA3H/APA5H/AP01H/AP02H)**



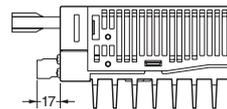
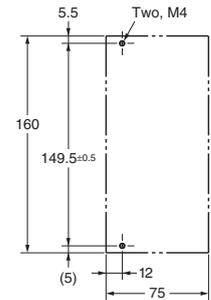
Mounting dimensions



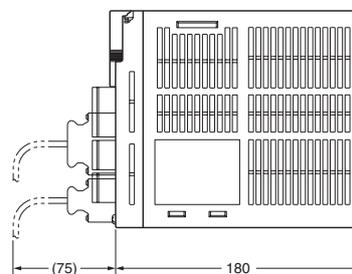
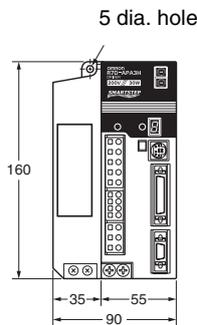
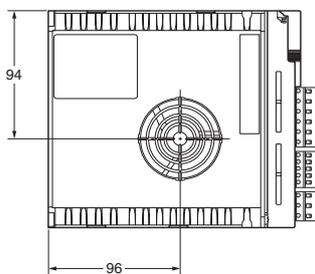
**200 V AC: 400 W
(R7D-AP04H)**



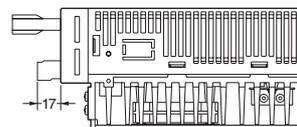
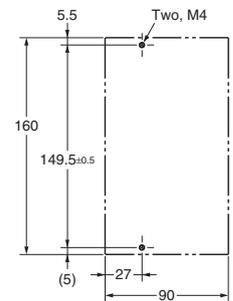
Mounting dimensions



**200 V AC: 750 W
(R7D-AP08H)**



Mounting dimensions



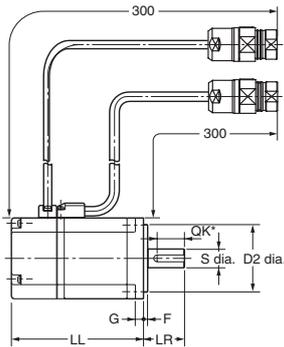
Servomotors

Cylindrical Servomotors (3,000 r/min)
200 V AC: 30 W/50 W/100 W/200 W/400 W/750 W

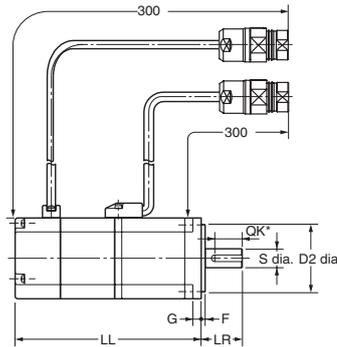
Without Brake: R7M-A03030-S1-D/A05030-S1-D/A10030-S1-D/A20030-S1-D/A40030-S1-D/A75030-S1-D
With Brake: R7M-A03030-BS1-D/A05030-BS1-D/A10030-BS1-D/A20030-BS1-D/A40030-BS1-D/A75030-BS1-D

| Model | Dimensions (mm) | | | | | | | | | | | | | | | |
|-------------|-----------------|------------|----|----------------|----|------|-----|---|---------------|----------|----|----|----|------|---|---|
| | LL | | LR | Flange surface | | | | | | Axis end | | | | | | |
| | Without Brake | With Brake | | C | D1 | D2 | F | G | Z | S | QK | b | h | t1 | | |
| R7M-A03030□ | 69.5 | 101 | 25 | 40 | 46 | 30h7 | 2.5 | 5 | Two, 4.3 dia. | 6h6 | 14 | 2 | 2 | 1.2 | | |
| R7M-A05030□ | 77 | 108.5 | | | | | | | | 8h6 | | | | | 3 | 3 |
| R7M-A10030□ | 94.5 | 135 | | | | | | | | 30 | | 60 | 70 | 50h7 | 3 | 6 |
| R7M-A20030□ | 96.5 | 136 | 40 | 80 | 90 | 70h7 | 3 | 8 | Four, 7 dia. | 16h6 | 30 | | | | | |
| R7M-A40030□ | 124.5 | 164 | | | | | | | | | | | | | | |
| R7M-A75030□ | 145 | 189.5 | | | | | | | | | | | | | | |

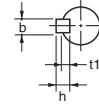
R7M-A□□□30-S1-D (Without Brake)



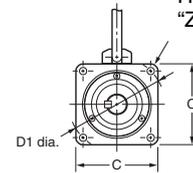
R7M-A□□□30-BS1-D (With Brake)



Axis end dimensions



Hole with "Z" mark

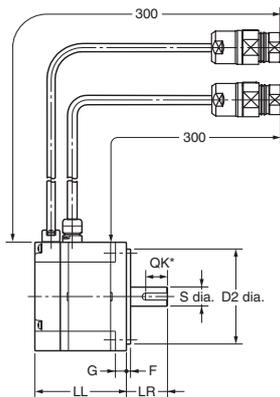


Flat Servomotors (3,000 r/min)
200 V AC: 100 W/200 W/400 W/750 W

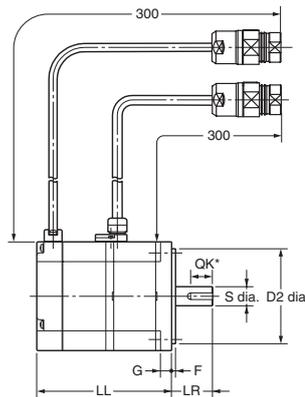
Without Brake: R7M-AP10030-S1-D/AP20030-S1-D/AP40030-S1-D/AP75030-S1-D
With Brake: R7M-AP10030-BS1-D/AP20030-BS1-D/AP40030-BS1-D/AP75030-BS1-D

| Model | Dimensions (mm) | | | | | | | | | | | | | |
|--------------|-----------------|------------|----|----------------|-----|-------|-----|----|-----|----------|----|---|---|-----|
| | LL | | LR | Flange surface | | | | | | Axis end | | | | |
| | Without Brake | With Brake | | C | D1 | D2 | F | G | Z | S | QK | b | h | t1 |
| R7M-AP10030□ | 62 | 91 | 25 | 60 | 70 | 50h7 | 3 | 6 | 5.5 | 8h6 | 14 | 3 | 3 | 1.8 |
| R7M-AP20030□ | 67 | 98.5 | 30 | 80 | 90 | 70h7 | 3 | 8 | 7 | 14h6 | 16 | 5 | 5 | 3 |
| R7M-AP40030□ | 87 | 118.5 | 40 | 120 | 145 | 110h7 | 3.5 | 10 | 10 | 16h6 | 22 | | | |
| R7M-AP75030□ | 86.5 | 120 | | | | | | | | | | | | |

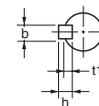
R7M-AP□□□30-S1-D (Without Brake)



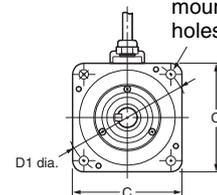
R7M-AP□□□30-BS1-D (With Brake)



Axis end dimensions

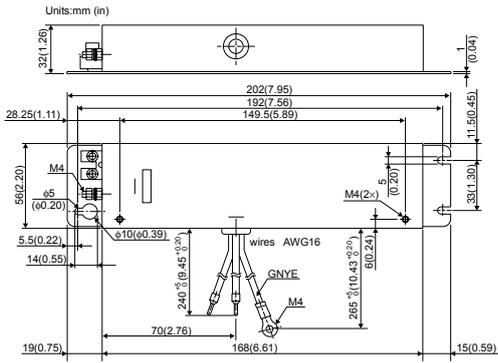


Four, Z-dia. mounting holes



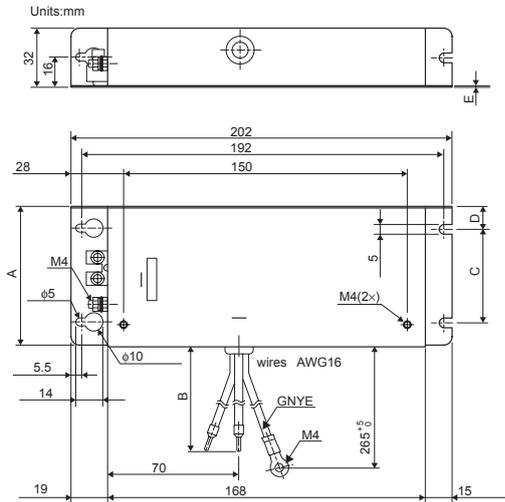
Filters

R88A-FIW104-SE



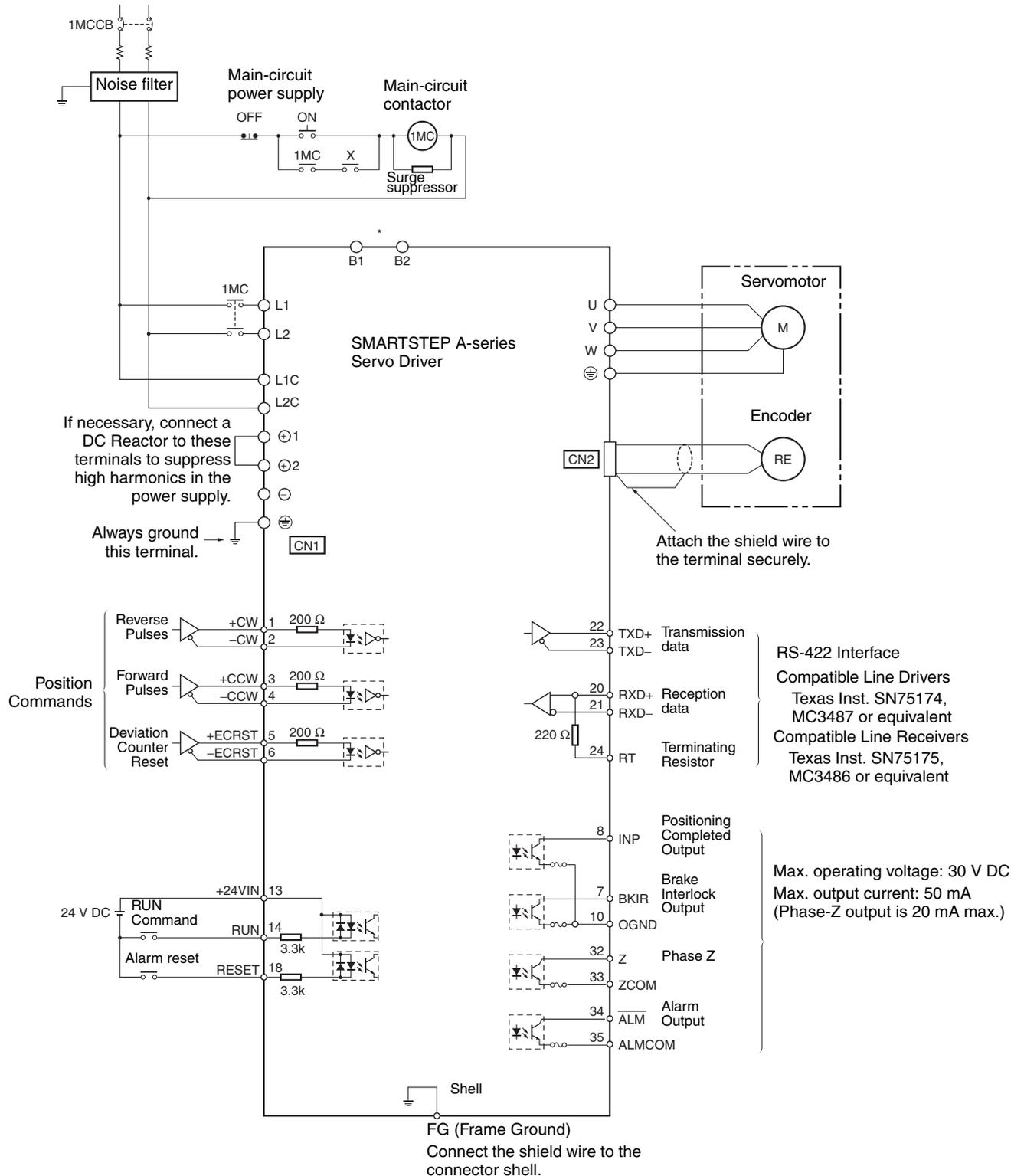
R88A-FIW107-SE, R88A-FIW115-SE

| Model | R88A-FIW107-SE | R88A-FIW115-SE |
|------------------|-------------------|-------------------|
| Dimensions in mm | | |
| A | 75 | 90 |
| B | 240 ^{+b} | 300 ^{+b} |
| C | 50 | 60 |
| D | 12 | 15 |
| E | 1 | 1.2 |



Installation

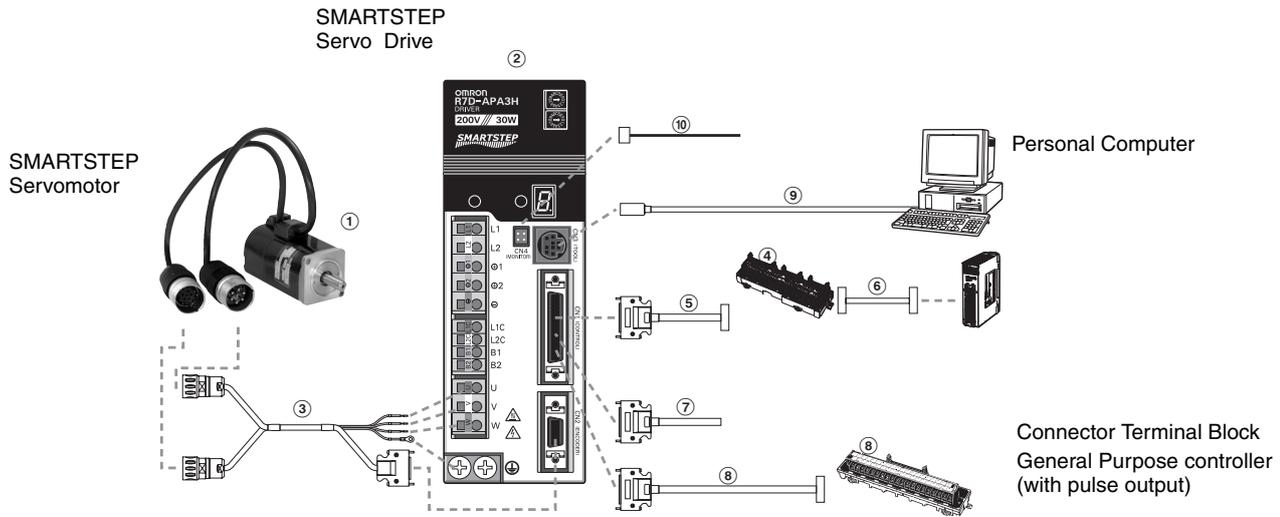
Single-phase 200 to 230 V AC +10%/–15% (50/60 Hz)
 (The 750-W Servo Drivers can input three-phase 200 to 230 V AC.)



AC Servo Systems

Ordering Information

System Configuration



Servomotors

| Symbol | Specifications | | Model | | |
|------------|----------------------------------------------|-------------------|------------------|-------------------|------------------|
| ① | Cylindrical Servomotors (3,000-r/min) | Without brake | 0.095 Nm | 30 W | R7M-A03030-S1-D |
| | | | 0.159 Nm | 50 W | R7M-A05030-S1-D |
| | | | 0.318 Nm | 100 W | R7M-A10030-S1-D |
| | | | 0.637 Nm | 200 W | R7M-A20030-S1-D |
| | | | 1.27 Nm | 400 W | R7M-A40030-S1-D |
| | | | 2.39 Nm | 750 W | R7M-A75030-S1-D |
| | | | 0.095 Nm | 30 W | R7M-A03030-BS1-D |
| | 0.159 Nm | 50 W | R7M-A05030-BS1-D | | |
| | 0.318 Nm | 100 W | R7M-A10030-BS1-D | | |
| | 0.637 Nm | 200 W | R7M-A20030-BS1-D | | |
| | 1.27 Nm | 400 W | R7M-A40030-BS1-D | | |
| | 2.39 Nm | 750 W | R7M-A75030-BS1-D | | |
| | Flat Servomotors (3,000-r/min) | Without brake | 0.318 Nm | 100 W | R7M-AP10030-S1-D |
| | | | 0.637 Nm | 200 W | R7M-AP20030-S1-D |
| 1.27 Nm | | | 400 W | R7M-AP40030-S1-D | |
| With brake | | 0.318 Nm | 100 W | R7M-AP10030-BS1-D | |
| | | 0.637 Nm | 200 W | R7M-AP20030-BS1-D | |
| | | 1.27 Nm | 400 W | R7M-AP40030-BS1-D | |
| 2.39 Nm | 750 W | R7M-AP75030-BS1-D | | | |

Servo Drives

| Symbol | Specifications | | Model |
|--------|----------------|-------|-----------|
| ② | 200 V AC | 30 W | R7D-APA3H |
| | | 50 W | R7D-APA5H |
| | | 100 W | R7D-AP01H |
| | | 200 W | R7D-AP02H |
| | | 400 W | R7D-AP04H |
| | | 750 W | R7D-AP08H |

Servomotor Cables (For CN2)

| Symbol | Specifications | | Power Cable Model | Encoder Cable Model | Appearance | |
|---------------------------------------------------|-----------------------------------------------------------------------------|-----------------------------------------------------|-------------------|---------------------|----------------|--|
| ③ | Standard Cables | For Servomotors without brake R7M-A(P)□□□30-S1-D | 3 m | R7A-CEA003S-DE | | |
| | | | 5 m | R7A-CEA005S-DE | | |
| | | | 10 m | R7A-CEA010S-DE | | |
| | | | 15 m | R7A-CEA015S-DE | | |
| | | | 20 m | R7A-CEA020S-DE | | |
| | | For Servomotors with brake R7M-A(P)□□□30-BS1-D | 3 m | R7A-CEA003B-DE | | |
| | | | 5 m | R7A-CEA005B-DE | | |
| | | | 10 m | R7A-CEA010B-DE | | |
| | | | 15 m | R7A-CEA015B-DE | | |
| | | | 20 m | R7A-CEA020B-DE | | |
| | Flexible cables for applications where cable is frequently in motion | For Servomotors without brake R7M-A(P)□□□30-S1-D | 3 m | R88A-CAWA003S-DE | R7A-CRA003-FDE | |
| | | | 5 m | R88A-CAWA005S-DE | R7A-CRA005-FDE | |
| | | | 10 m | R88A-CAWA010S-DE | R7A-CRA010-FDE | |
| | | | 15 m | R88A-CAWA015S-DE | R7A-CRA015-FDE | |
| For Servomotors with brake R7M-A(P)□□□30-BS1-D | | 3 m | R88A-CAWA003B-DE | R7A-CRA003-FDE | | |
| | | 5 m | R88A-CAWA005B-DE | R7A-CRA005-FDE | | |
| | | 10 m | R88A-CAWA010B-DE | R7A-CRA010-FDE | | |
| | | 15 m | R88A-CAWA015B-DE | R7A-CRA015-FDE | | |
| 20 m | R88A-CAWA020B-DE | R7A-CRA020-FDE | | | | |

Control Cables (For CN1)

| Symbol | Name | Compatible Units | Model | Available lengths |
|--------|--------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------|-------------------------------------------------------------|
| ④ | Servo Relay Unit | Use with Position Control Units (Doesn't support communications functions.) Units: CS1W-NC113/133, CJ1W-NC113/133, C200HW-NC113, and C200H-NC112 | XW2B-20J6-1B (1 axis) | --- |
| | | Use with Position Control Units (Doesn't support communications functions.) Units: CS1W-NC213/233/413/433, CJ1W-NC213/233/413/433, C200HW-NC213/413, C500-NC113/211, and C200H-NC211 | XW2B-40J6-2B (2 axes) | |
| | | Use with Position Control Units (Doesn't support communications functions.) Units: CQM1H-PLB21, and CQM1-CPU43-V1 | XW2B-20J6-3B (1 axis) | |
| | | Use with Position Control Units (Supports communications functions.) Units: CS1W-NC213/233/413/433, CJ1W-NC213/233/413/433 | XW2B-40J6-4B (2 axes) | |
| | | Use with CJ1M-CPU22/23 (Doesn't support communications functions.) | XW2B-20J6-8A (1 axis) XW2B-40J6-9A (2 axes) | |
| ⑤ | Cable to Servo Drive | Doesn't support communications functions. (For the XW2B-□□J6-□B) | XW2Z-□□□J-B5 | 1 m or 2 m (The cable length goes in the empty boxes.) |
| | | Supports communications functions. (For the XW2B-□□J6-4B) | XW2Z-□□□J-B7 | |
| ⑥ | Cable to Position Control Unit | CQM1H-PLB21 and CQM1-CPU43-V1 | XW2Z-□□□J-A3 | 0.5 m or 1 m (The cable length goes in the empty boxes.) |
| | | C200H-NC112 | XW2Z-□□□J-A4 | |
| | | C200H-NC211 and C500-NC113/211 | XW2Z-□□□J-A5 | |
| | | CS1W-NC113 and C200HW-NC113 | XW2Z-□□□J-A8 | |
| | | CS1W-NC213/413 and C200HW-NC213/413 | XW2Z-□□□J-A9 | |
| | | CS1W-NC133 | XW2Z-□□□J-A12 | |
| | | CS1W-NC233/433 | XW2Z-□□□J-A13 | |
| | | CJ1W-NC113 | XW2Z-□□□J-A16 | |
| | | CJ1W-NC213/413 | XW2Z-□□□J-A17 | |
| | | CJ1W-NC133 | XW2Z-□□□J-A20 | |
| | | CS1W-NC233/433 | XW2Z-□□□J-A21 | |
| | | CJ1M-CPU22/23 | XW2Z-□□□J-A26 | |
| ⑦ | Control Cable | For general-purpose Controllers | R88A-CPU□□□S | 1 m or 2 m (The cable length goes in the empty boxes.) |
| ⑧ | Connector Terminal Block Cable | For general-purpose Controllers | R88A-CTU□□□N | --- |
| | Connector Terminal Block | | XW2B-40F5-P | |

Cable for CN3

| Symbol | Name | Model |
|--------|------------------------|--------------|
| ⑨ | Computer Monitor Cable | R7A-CCA002P2 |

Cable for CN4

| Symbol | Name | Model |
|--------|----------------------|--------------|
| ⑩ | Analog Monitor Cable | R88A-CMW001S |

Connectors

| Specifications | Model |
|-----------------------------------------------------|------------------------|
| Control I/O Connector (For CN1) | R88A-CNU01C |
| SmartStep Connectors Kit. | Models Included in kit |
| SmartStep Encoder Connector (For CN2) | R7A-CNA01R |
| Hypertac Power Connector female | SPOC-06K-FSDN169 |
| Hypertac Encoder Connector female | SPOC-17H-FRON169 |
| Hypertac Power Connector male (Used in the motor) | SRUC-06J-MSCN236 |
| Hypertac Encoder Connector male (Used in the motor) | SRUC-17G-MRWN087 |

External Regeneration Resistor

| Specification | Model |
|---------------|---------------|
| 220 W, 47 Ω | R88A-RR22047S |

Filters

| Specifications (applicable Servo Drive) | Model | Rated Current | Rated Voltage |
|----------------------------------------------|---------------|---------------|----------------------------|
| R7D-APA3H, R7D-APA5H R7D-AP01H, R7D-AP02H | R88A-FIW104-E | 4A | 250 VAC Single Phase |
| R7D-AP04H | R88A-FIW107-E | 7A | |
| R7D-AP08H | R88A-FIW115-E | 15A | |

Parameter Unit & Computer Software

| Specifications | Model |
|----------------------------------|-----------------|
| Parameter Copy Unit (with cable) | R7A-PR02A |
| Sigma Win | MOTION TOOLS CD |
| WMON Win Version 2.0 | |

ALL DIMENSIONS SHOWN ARE IN MILLIMETERS.

To convert millimeters into inches, multiply by 0.03937. To convert grams into ounces, multiply by 0.03527.