

Safety Precautions
Indications and Meanings of Safety Information
In this user's manual, the following precautions and signal words are used to provide information to ensure the sate use of the RX Inverter.

- Meanings of Signal Words
$\triangle \triangle$ DANGER

Alert Symbols in this Document

## DANGER

| $4$ | Turn off the power supply and implement wiring correctly. Not doing so result in a serious injury due to an electric shock. |
| :---: | :---: |
| 4 | Wiring work must be carried out only by qualified personnel. Not doing so many result in a serious injury due to an electric shock. |
| 4 | Do not change wiring and slide switches(SW1), put on or take off Operator and optional devices, replace cooling fans while the input power is being sup. plied. Doing so may result in a serious injury due to an electric shock. |
| $\square$ | Be sure to ground the unit. Not doing so may result in a serious injury due to an electric shock or fire. <br> (200 V class: type-D grounding, 400 V class: type-C grounding) |
| 4 | Do not remove the terminal cover during the power supply and 10 minutes after the power shut off. <br> Doing so may result in a serious injury due to an electric shock |
| 4 | Do not operate the Operator or switches with wet hands. Doing so may result in a serious injury due to an electric shock. |
|  | Inspection of the Inverter must be conducted after the power supply has bee turned off. Not doing so may result in a serious injury due to an electric shock. <br> The main power supply is not necessarily shut off even if the emergency shut off function is activated. |

## $\triangle$ CAUTION

##   minn forme <br>   teat generated int the braking resistorl regenerative braking unit. Contigure a sequencethat enables the Inverter power to turn oft when unusual over heat- ng is detecteded in the braking resistor / regenerative traking ng is detected in the braking resistor/ regenerative braking unit. <br> The Inverter has high voltage parts inside which, if short-circuitited, might cause damage toitself or other property. Place covers onte openins or take other preecautions to to make sure that take other rrecautions to make sure that no metal objects such as cutting bits or lead wire scraps go inside when installiling and wiring. Doad not ouch the Invertere fins, braking resistors and the motor, which becom oo hot during the power supply ynd for some time after the oower shut off Doing so may resulti in a burn. <br> Take safety precautions such as setting up a molded-case circuit breaker MCCB) that matches the Inverter capacity on the power supply side. Not <br> doing so might result in damage to property due to the short circuit of the load. <br> Do not dismantle, repair or modify this product. Doing so may result in an iniuy <br> Doing so may result in an injury.

## Precautions for Safe Use

## Installation and Storag

not store or use the product in the following places.
Locaions subect to direct sunlight.
Locaino Locations subject to to mbative temperature exceeding the specifications.
Locations subject to relative humidity exceeding the specifications.

- Locations subject to corrosive or flammable gases.
- Locations subject to exposure to combustibles.
- Locations subject to dust (especially iron dust) or salts.

Locations subject to exposure to water, ill, or chemicals.

- Locations subject to shock or vibration.


## Transporting, Installation, and Wiring

Do not drop or apply strong impact on the product. Doing so may result in damaged
parts or maltunction.
Do not hold by the front cover and terminal cover, but hold by the fins during transpor

- Do no
tation
- Do

Do not connect an AC power supply voltage to the control inputoutput terminals. Doing Be sure to tighten the screws on the terminal block securely. Wiring work must be done after installing the unit body.
Do not connect any load other than a three-phase inductive motor to the $\mathrm{U}, \mathrm{V}$, and W
output terminals. Take sufficient shielding measures when using the product in the following locations.
Not doing so may result in damage to the product.

- Locations subject to static electricity or other forms of noise.
- Locations subject to strong magnetic fields.
- Locations subject to strong mag.
- Operation and Adjustment
- Be sure to contirm the permissible range of motors and machines before operation be-- Provide a separate holding brake if necessary.


## - Maintenance and Inspection

- Be sure to contirm safety before conducting maintenance, inspection or parts replace-


## Precautions for Correct Use

## - Installation

Mount the product verically on a wall the product's longer sides upright.
The material of t the wall has to be noniniflammable such as a metal phate.

- Main Circuit Power Supply

Confirm that the rated input voltage of the Inverter is the same as AC power supply volt-
age.

- Error Retry Function

Do not come close to the machine when using the error retry function because the ma-
chine may abruptly start when stopped by an alarm. - Be sure to confirm the RUN signal is turned off before resetting the alarm because the

## -

Non-Stop Function at Momentary Power Interruption
Do not come close to the machine when selecting reset in the non-stop function at mo-
mentary power interruption selection (bo50) because the machine may abrupty start after the power is turned on.

## - Operation Stop Command

Provide a separate emergency stop switch because the STOP Key on the Operator is When checking a signal during the power supply
to the control inputt terminals, the motor may starta bobuptly. Be sure to confirm safety before checking a signa.

- Product Disposal

Comply with the local ordinance and regulations when disposing of the product.

## UL Cautions

The warnings and instructions in this section summarizes the procedures necess
sure an inverter installation complies with Underwwiters Laboratories guidelines. These devices are open type and/or Enclosed Type 1 (when employing accessory Type
Chassis Kit ) AC Inverters with three phase input and three phase output. They are intended to be used in an enclosure. They are used to provide both an adjustable voltage and ad justable frequency to the AC motor. The inverter automatically maintains the required vol age-Hz ration allowing the capability through the motor speed range.



- Suitable for use on a circuit capable of delivering not more than 100 kms symmetrical
amperes, 240 V maximum. ( For model: 200 V Class)

Suitable for use on a circuit capable of delivering not more than 100 krms symmetrical
amperes, 480 V maximum. (For models: 400 V class)
Install device in pollution degree 2 environment or equivalent.
Maximum Surrounding Air Temperature $50^{\circ} \mathrm{C}$
Caution -Risk of Electric Shock- Capacitor discharge time is at least 10 minutes. Solid state motor overload protection is provided in each model.
Integral solid state short dircuit protection does not provide branch cirruiut protection.
Branch circuit protection must be provided in accordance with the National Ilectric
Code and any additional local codes. Code and any additional mocal codes.

- Terminal Tightening Torque and Wire Size

The wire size range and tightening torque for field wiring terminals are presented in the

| Input Voltage | Motor Output Output (kW) | Inverter Model SJ700- (RX-) | Power Terminal Wiring Size Range (AWG) | Torque ( $\mathrm{N} \cdot \mathrm{m}$ ) |
| :---: | :---: | :---: | :---: | :---: |
| 200 V Class | 0.4 | 004LFF (A2004) | 14 (Stranded only) | 1.8 |
|  | 0.75 | 007LFF (A2007) |  |  |
|  | 1.5 | 015LFF (A2015) |  |  |
|  | 2.2 | 022LFF (A2022) |  |  |
|  | 3.7 | 037LFF (A2037) | 10 (Stranded only) |  |
|  | 5.5 | 055LFF (A2055) | 8 | 4.0 |
|  | 7.5 | 075LFF (A2075) | 6 |  |
|  | 11 | 110LFF (A2110) | 6 or 4 |  |
|  | 15 | 150LFF (A2150) | 2 | 4.9 |
|  | 18.5 | 185LFF (A2185) | 1 |  |
|  | 22 | 220LFF (A2220) | 1 or 1/0 | 8.8 |
|  | 30 | 300LFF (A2300) | $2 / 0$ or Paralle of $1 / 0$ |  |
|  | 37 | 370LFF (A2370) | 4/0 (Prepared wire only) or Parallel of $1 / 0$ | 20.0 |
|  | 45 | 450LFF (A2450) |  |  |
|  | 55 | 550LFF (A2550) | 350 kcmil (Prepared wire only) or Parallel of $2 / 0$ <br> (Prepared wire only) | 19.6 |
| 400 V Class | 0.4 | OOUHFEF (A4004) | 14 (Stranded only) | 1.8 |
|  | 0.75 | 007HFEF (A4007) |  |  |
|  | 1.5 | 015 HFEF (A4015) |  |  |
|  | 2.2 | $022 H F E F$ (A4022) |  |  |
|  | 4.0 | 040 HFEF (A4040) |  |  |
|  | 5.5 | 055HFEF (A4055) | 12 | 4.0 |
|  | 7.5 | 075HFEF (A4075) | 10 |  |
|  | 11 | 110 HFEF (A4110) | 8 |  |
|  | 15 | 150 HFEF ( A4150) | ${ }^{6}$ | 4.9 |
|  | 18.5 | 185HFEF (A4185) |  |  |
|  | 22 | 220HFEF (A4220) | 6 or 4 |  |
|  | 30 | 300 HFEF (A4300) | 3 |  |
|  | 37 | 370HFEF (A4370) | 1 | 20.0 |
|  | 45 | 450HFEF (A4450) | , |  |
|  | 55 | 550HFEF (A4550) | 20 |  |
|  | 75 | 750HFEF (A4750) | Paralle of $1 / 0$ |  |
|  | 90 | 900HFEF (A4900) |  |  |
|  | 110 | 1100 HFEF (A411K) | Paralle of 30 | ${ }^{35.0}$ |
|  | 132 | 1320 HFEF ( 4413 K ) |  |  |
| Terminal Conector |  |  | Wiring Size Range (AWG) | Torgue ( $\mathrm{N} \cdot \mathrm{m}$ ) |
| Logic and Analo | log connect |  | 30.16 | 0.22-0.25 |

- Wire Connectors

Field wiring connections must be made by a UL Listed and CSA certified closed-loop ter
minal connector sized for the wire gauge involved. Connector must be fixed using the crimp tool specified by the connector manufacture Terminal (ring lug)


- Circuit breaker and Fuse Size

Distribution fuse/circuit breaker size marking is included in the manual to indicate that the Unit shar be connected with a Listed inverse time circuit breaker,
rent ratings or UL Listed fuses as shown in the table below.

| Input Voltage | Inverter Mode SJ700- (RX-) | Circuit rraker/Fuse | Ratings (A) |
| :---: | :---: | :---: | :---: |
| 200 V Class | 004LFF (A2004) | Fuse (Type J) | 5 |
|  | 007LFF (A2007) |  | 10 |
|  | $015 L$ LF (A2015) |  | 15 |
|  | 022LFF (A2022) |  | 20 |
|  | 037LFF (A2037) |  | 30 |
|  | 055LFF (A2055) | Inverse time circuit Braaker | 30 |
|  | 075LFF (A2075) |  | 40 |
|  | 110 LFF (A2110) |  | 60 |
|  | 150LFF (A2150) |  | 80 |
|  | 185LFF (A2185) |  | 100 |
|  | 220 LFF (A2220) |  | 125 |
|  | 300LFF (A2300) |  | 150 |
|  | 370LFF (A2370) |  | 175 |
|  | 450LFF (A2450) |  | 225 |
|  | 550LFF (A2550) |  | 250 |
| 400 VClass | 004HFEF (A4004) | Fuse (type J) | 5 |
|  | 007 HFEF ( A4007) |  | 5 |
|  | 015 HFEF (A4015) |  | 10 |
|  | 022 HFEF ( A4022) |  | 10 |
|  | O40HFEF (A4040) |  | 15 |
|  | 055HFEF (A4055) | Inverse time circuit Braker | 15 |
|  | 075 HFEF (A4075) |  | 20 |
|  | 110HFEF (A4110) |  | 30 |
|  | 150 HFEF (A4150) |  | 40 |
|  | 185HFEF (A4185) |  | 50 |
|  | 220 HFEF ( A4220) |  | 60 |
|  | 300 HFEF ( A4300) |  | 70 |
|  | 37OHFEF (A4370) |  | 90 |
|  | 450HFEF (A4450) |  | 125 |
|  | 550HFEF (A4550) |  | 125 |
|  | 750HFEF (A4750) |  | 225 |
|  | 900HFEF (A4900) |  | 225 |
|  | ${ }^{11000 H F E F ~(A 411 ~ K) ~}$ |  | 300 |
|  | 1320 HFEFF (A413K) |  | 300 |

## - Motor Overload Protection

RX Inverters provide solid state motor overload protection, which denends on the prope
sefting of solng
b012 : electronic overload protection
b212 : electronic overload protection, 2nd moto
Set the rated current [Amperes] of the motors) with the above parameters. The setting When two or more motors are connected to the inverter, they cannot be protected by the electronic overload protection. Install an external thermal relay on each motor

## Conformance to EC Directives

- For earthing, selection of cable, and any other conditions for EMC-compliance, please
refer to the manual for installation. - This is a class A product in residential areas it may cause radio interference, in which
case the user may be ereuired to take adequate e measures to reduce interference.
- RX series Inverter has integrated EMC filter as shown below
- 200 V class: EN61800-3 category C1


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