Ordering Information

CJ-series Units

Unit	Name	Specifications		No. of unit	Model	Standards
classification		Control output interface	No. of axes	numbers allocated	Woder	Stanuarus
CJ1 Special I/O Units	Position Control Units (High-Speed type)	Jnits	2 axes	2 CJ1W CJ1W	CJ1W-NC214 NEW	CE (UC1
			4 axes		CJ1W-NC414 <u>NEW</u>	
			2 axes		CJ1W-NC234 <u>NEW</u>	certification
			4 axes		CJ1W-NC434 NEW	scheduled)

Note: The connector is not bundled. Please arrange separately when a special cable is not bought.

Software

Contrate						
Name	Specifications Model Standar	Model	Standards			
CX-One FA Integrated	The CX-One is a package that integrates the Support Software for OMRON PLCs and components CX-One runs on the following OS: Windows 2000(Service Pack 3a or	1 license *1 CD	CXONE -AL01C-V3			
Tool Package Ver. 3.1	higher), XP or Vista					
Vel. 3.1	CX-One Ver.3.1 includes CX-Programmer Ver.8.1 For details, refer to the CXOne catalog (Cat. No.R134)	1 license *1 DVD	CXONE -AL01D-V3			

*1. Site licenses are available for the CX-One (3, 10, 30, or 50 licenses)

The CX-One can be updated from version 3.0 on the OMRON website (starting February 2009). ation listed in the "Standards" column of the ordering information are those The stan current for UL, CSA, cULus, cUL, NK, and Lloyd standards and EC Directives effective as of the

end of February2009. The standards are abbreviated as follows: U: UL, U1: UL (Class I Division 2 Products for Hazardous Locations), C: CSA, UC: cULus, UC1: cULus (Class I Division 2 Products for Hazardous Locations), CU: cUL, N: NK, L: Lloyd, and CE: EC Directives

• Ask your OMRON representative for the conditions under which the standards were met.

Dimensions



Warranty and Limitations of Liability

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OMRON Corporation Industrial Automation Company Control Devices Division H.Q. Motion Control Division

Shiokoji Horikawa, Shimogyo-ku, Kyoto, 600-8530 Japan Tel: (81) 75-344-7173/Fax: (81) 75-344-7149

2-2-1 Nishikusatsu, Kusatsu-shi, Shiga, 525-0035 Japan Tel: (81) 77-565-5223/Fax: (81) 77-565-5568

Regional Headquarters

OMRON EUROPE B.V.

Wegalaan 67-69-2132 JD Hoofddorp The Netherlands Tel: (31)2356-81-300/Fax: (31)2356-81-388

OMRON Industrial Automation Global: www.ia.omron.com

Connecting Cables

· · · · · · · · · · · · · · · · · · ·					
Name Applicable units	Applicable drivers	Number of control axes	Cable length	Model	
	collector	1 axes	1m	XW2Z-100J-G13 NEW	
NC214/414:		2 axes		XW2Z-100J-G5 NEW	
output type		1 axes		XW2Z-100J-G16 NEW	
		2 axes		XW2Z-100J-G8 <u>NEW</u>	
	R88D-GT	1 axes	1111	XW2Z-100J-G9 NEW	
NC234/434: Line driver		2 axes		XW2Z-100J-G1 NEW	
output type		1 axes		XW2Z-100J-G12 NEW	
		2 axes		XW2Z-100J-G4 NEW	

Note : Separate cables are also available with the following lengths: 3 m (for open-collector outputs), 5 m, 10 m (for line-driver outputs).

Devices for External Signal Connection

Name	Specifications	Model
Connecting Cables for Connector Terminal Block	Cable length :2m	XW2Z-200X
Connector Terminal Block	20 Poles	XW2B-20G4
Connector Socket for Servo Drive	applicable wire: AWG 24	XG5M-5032-N
Connector Cover for Servo Drive		XG5S-5022
Cables with Crimp Terminals	20 Poles/2m	XW2Z-100F

Note : Connecting cables for connector terminal block of 0.5m, 1m, 2m, 3m, 5m and 10m are available.

Use the XG5M/XG5S when making cables on your own.

Do not use the connecting cables when the XG5M/XG5S are used.

The XW2B-20G5 and XW2D-20G6 can also be used as the connector terminal block. Cables with crimp terminals of 1m, 1.5m, 2m, 3m, 5m, 10m, 15m and 20m are available

Related product catalog



SYSMAC CJ2 **SMARTSTEP 2** Cat. No. P059

Printed in Japan

0309 (0309) (w)

• The application examples provided in this catalog are for reference only. Check functions And safety of the equipment before use.
Never use the products for any application requiring special safety requirements, such as

Inclear energy control systems, railroad systems, aviation systems, medical equipment, amusement machines, vehicles, safety equipment, or other application involving serious risk to life or property, without ensuring that the system as a whole has been designed to address the risks, and that the OMRON products are properly rated and installed for the interacted use within the ensured extrement or ensurement ensurement. intended use within the overall equipment or system

Note : Do not use this document to operate the Unit.

Authorized Distributor:

Tel: (1) 847-843-7900/Fax: (1) 847-843-7787 OMRON ASIA PACIFIC PTE. LTD. No. 438A Alexandra Road # 05-05/08 (Lobby 2),

Alexandra Technopark, Singapore 119967 Tel: (65) 6835-3011/Fax: (65) 6835-2711

OMRON (CHINA) CO., LTD. Room 2211, Bank of China Tower, 200 Yin Cheng Zhong Road, PuDong New Area, Shanghai, 200120, China

OMRON ELECTRONICS LLC

One Commerce Drive Schaumburg, IL 60173-5302 U.S.A.

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Cat. No. R156-E1-01

NEW

Position Control Units (High-Speed type)

CJ1W-NC214/NC414 **Open-collector Outputs** CJ1W-NC234/NC434



Motion Control at higher Speeds and for Synchronous Systems

realizing

Cat. No. 1914 Cat. No. 1913



FOR HIGH - SPEED, SYNCHRONIZE POSITION CONTROL

High-Speed Startup and Synchronous Syste ms **Enable A Range of Applications from High-S peed Position Control to Synchronous Control.**



The CJ2 Position Control Units support advanced applications





A New-generation Standard for High Speed and High Precision

 Faster startup. • Higher speeds and higher precision with High-Speed pulse outputs. Built-in feedback counters. Compatible with absolute encoders.



- Unit operation synchronized with CPU Unit.
- Direct ope ration and memory operation. Multi-point position control with
- 500 points for each axis. Interpolati on and MPG functions.
- Compatible with synchronous control systems.



Applicable with SYSMAC CJ1 or CJ2 SYSMAC CUSeries

Position Control Units (High-Speed type)

CJ1W-NC214/NC414 Open-collector Outputs CJ1W-NC234/NC434 Line-driver Outputs





New-generation Position Control Units Help to Improve **Productivity**

Programming Environment and Hardware Configuration to Reduce TCO

- Integrated and enhanced NC Support Software. Integrated interface for standardization of programming.
- Support for function blocks expanded to all functions.
- Hardware configuration to reduce wiring work.

A New-generation Standard for **High Speed** and High Precision

Improved Equipment Productivity with High-Speed Position Control

Faster Startups

Helps Reduce Equipment Tact Time

The Position Control Units have a High-Speed startup time of 0.1 ms max. (for 1-axis startup), which is approximately 20 times faster than previous models.



Startup Time (for 1-axis Startup)

Pulse output starts 0.1 ms after the High-Speed startup command is executed. Note: Using a CJ2 CPU Unit (unit version 1.1 or later).



Pulse Output Distribution Cycle

Smooth acceleration and deceleration and fast speed changes.



High-Speed, High-Precision Position Control

High-Speed pulse outputs, built-in feedback counters, and support for absolute encoders

A pulse output of up to 4 Mpps for a line driver output enables performing High-Speed movements at High resolution with linear motors and DD motors equipped with a High-resolution scale encoders.



Built-in High-Speed Counters

Monitor the present motor positions and build absolute value systems

The High-Speed counters enable building position control systems using only a Position Control Unit. The High-Speed counters are compatible with pulse inputs with a maximum frequency of up to 4 MHz. Also, monitoring between axes enables multi-axis control for up to four axes to convey large workpieces.



Build Absolute Encoder Systems

· Operating rates are improved because it is not necessary to search for the origin after the power is interrupted.

OMNUC G-series/W-series Absolute Servomotors are available.

Application Examples



 High-Speed, High-Precision Position Control Using **Camera Compensation**







Flexibility in Building a Wide Variety of **Position Control Applications Increases** Added Value for Equipment.

Direct operation and memory operation are supported.

Flexible Support for Ideal Position Control

The CJ1W-NC 4 supports both direct operation and memory operation. Direct operation performs position control by directly specifying position data, speed data, and acceleration/deceleration data in the PLC ladder programming. Memory operation performs position control by setting operation patterns in the Position Control Unit. The CJ1W-NC 4 also supports complicated motion control, such as that using repeat commands and jump commands.

Enhanced Functionality for Memory Operation



Enhanced Sequence Functionality



Pulse Rate Functionality

· Data setting is easy with functional units: pulse, mm, inch, and degree.

Application Examples



From To



Equipped with Interpolation Control, MPG, and Infinite Axes







High-Performance I/O Interface for mproved Compatibility with Applications

Synchronization of Position Control Unit

Processing (See note.)

Note: Using a CJ2 CPU Unit (unit version 1.1 or later).

Synchronize the CPU Unit and Position Control Units

A High-Speed bus between the CPU Unit and the Position Control Units enables synchronous systems. Synchronous unit operation can be performed for up to five Units (20 axes max.).Also, the electronic cams enable a wide variety of synchronous applications.

CPU Unit and other Units



Asynchronous operation between Operation between the CJ2 CPU Unit and osition Control Units is synchronous



Synchronous unit operation can be performed with High precision in positions and speeds by limiting the fluctuation in the cycle time to 10 µs max.

High-efficiency Control with a Wide Variety of Patterns

Functions performed with Motion Control Units can be performed with Position Control Units with the addition of arc interpolation, index table control, feeder control, and MPG (manual pulse generator), in addition to linear interpolation

Programming Environment and Hardware Configuration to Reduce TCO

Greatly Reduced Work for Programming and Debugging, As Well As Wiring

CX-Position Integrated into CX-Programmer (See note.)

Visual checking without the manual reduces design work

Unit support functions are integrated in the familiar CX-Programmer.Also, Unit memory maps are the same to standardize equipment programming. And, automatic generation of Unit symbol tables and simplified parameter settings enable programming without the manual.



Enhanced Data Tracing

The number of data items, data types, label name specifications, and trace conditions can be saved in files.

External Power Supply is 24 VDC Only. Connector Placement for Easy Wiring

Reduced Wiring and Lower Costs for External Power Supply

The CJ1W-NC 34 with line-driver outputs generates 5 VDC internally, and so an external 5-VDC power supply is not required, reducing wiring work. Also, separating the connector section and driver section from connectors for other purposes makes wiring easier and prevents problems or redoing wiring due to incorrect connections.



Function Blocks Add Required Functionality for Position and Speed Control And Enable Synchronous Applications

Reduce programming work simply by pasting programming elements from the library



Functional Function Block Library (FBL)

1	Absolute movement command	15	Manual pulse output
2	Ring mode absolute movement	16	Status read
	command	17	Parameter read
3	Relative movement command	18	Axis error read
4	Speed control	19	Present position read
5	Origin return	20	External input capture
6	High-Speed origin return	21	Parameter write
7	Decelerate to stop	22	Parameter save
8	Run command	23	Teaching
9	Error reset	24	Present position preset
10	Error counter reset	25	Override setting
11	Program operation	26	Torque limit
12	Program stop	27	Absolute value encoder
13	Interrupt feed		Offset setting
14	Jogging/inching		5

Application Function Block Library (FBL)

 1 Electronic cam
 3 Phase shift

 2 Electronic shaft (electronic gear)
 4 Tracking

 5 Speed synchronization



Performance Specifications

ltem		Position Control Unit (High-Speed type)					
Item Applicable PLC models I/O requirements Words		Model CJ1W-NC214/234 CJ1W-NC414/434					
		SYSMAC CJ1/CJ2	CJ 1W-NC4 14/434				
		18CH*1					
I/O requirements words							
Controlled drivers (or Control target actuator)		Servo Drive of pulse train input type, linear motor, DD motor, or stepping motor driver NC214/414 : Open collector output type NC234/434 : Line driver output type					
Pulse output metho	d	Phase difference pulse output, forward/reverse direction pulse output, pulse + direction output					
	Control method	Open-loop control by pulse train output					
Controls	Absolute encoder	OMNUC W Series and G Series Servomotors with absolute encoder					
	Number of controlled axes	2 axes	4 axes				
Units of control		Pulse, mm, inch, degree					
	Independent operation	Memory operation, direct operation Independent, 2 axes	Independent, 4 axes				
	Linear interpolation	2 axes maximum	4 axes maximum				
Positioning	Arc interpolation	2 axes maximum 2 axes maximum	2 axes maximum				
functions	Speed control	Independent, 2 axes	Independent, 4 axes				
	Interrupt Constant-pitch Feed	Independent, 2 axes Independent, 4 axes					
	Synchronous operation between units	5 units maximum [20 axes maximum] (when CJ2-CPU V					
	Data	-2147483648 to 2147483647 command unit					
Position command	Number of data	500 per task (4 tasks per unit)					
			need control : _21/17/1836/18 to 21/17/1936/17 command				
Speed command Data		Position control : 1 to 2147483647 command unit/s Speed control : -2147483648 to 2147483647 command unit/s However, this limits the maximum output frequency based on whether the maximum speed is 4 Mpps (NC234/434) or 500 kpps (NC214/414)					
	Number of data	500 per task (4 tasks per unit)					
Memory operation s	sequence function	JUMP, FOR, NEXT (50 nests per task), PSET, and PRSE	T				
Acceleration/	Data	0 to 250000 ms					
deceleration time	Number of data	500 per task					
	Origin Search	Origin search speed : Origin search speed or origin search approach speed can be set Origin search method : Origin fix performed by the combination of the origin proximity input, limit input and origin input. Origin fix performed by holding May be set to stop upon origin input signal after proximity input signal has turned ON, to stop upon origin input signal after proximity input signal has turned OFF, to stop upon origin input signal without using proximi input signal, or to stop upon origin input signal after limit input signal has turned OFF N.O. = Normally open N.C. = Normally closed					
	Jogging	Jogging can be executed at a specified speed					
	Jogging Inching operation	Jogging can be executed at a specified speed Operation can be performed for the commanded travel	amount by one operation				
Functions			amount by one operation				
Functions	Inching operation	Operation can be performed for the commanded travel					
Functions	Inching operation Dwell times	Operation can be performed for the commanded travel 500 per task can be set from 0 to 10.00 s (unit : 0.01 s)	axis)				
Functions	Inching operation Dwell times Acceleration/deceleration curves	Operation can be performed for the commanded travel a 500 per task can be set from 0 to 10.00 s (unit : 0.01 s) Trapezoidal or S-curve (Can be set separately for each a	axis) a specified zone. Three zones can be set for each axis				
Functions	Inching operation Dwell times Acceleration/deceleration curves Zones	Operation can be performed for the commanded travel a 500 per task can be set from 0 to 10.00 s (unit : 0.01 s) Trapezoidal or S-curve (Can be set separately for each a Zone Flag turns ON when the present position is within -2147483647 to 2147483646 command unit (The travel 0 to 50000 command unit (The compensation speed can also	axis) a specified zone. Three zones can be set for each axis motion range can be set with this value) be set)				
Functions	Inching operation Dwell times Acceleration/deceleration curves Zones Software limits	Operation can be performed for the commanded travel a 500 per task can be set from 0 to 10.00 s (unit : 0.01 s) Trapezoidal or S-curve (Can be set separately for each a Zone Flag turns ON when the present position is within -2147483647 to 2147483646 command unit (The travel	axis) a specified zone. Three zones can be set for each axis motion range can be set with this value) be set)				
Functions	Inching operation Dwell times Acceleration/deceleration curves Zones Software limits Backlash Compensation	Operation can be performed for the commanded travel a 500 per task can be set from 0 to 10.00 s (unit : 0.01 s) Trapezoidal or S-curve (Can be set separately for each a Zone Flag turns ON when the present position is within -2147483647 to 2147483646 command unit (The travel 0 to 50000 command unit (The compensation speed can also	axis) a specified zone. Three zones can be set for each axis motion range can be set with this value) be set) e taken in the specified position data (command/feedba				
Functions	Inching operation Dwell times Acceleration/deceleration curves Zones Software limits Backlash Compensation Teaching Deceleration stop Emergency stop	Operation can be performed for the commanded travel a 500 per task can be set from 0 to 10.00 s (unit : 0.01 s) Trapezoidal or S-curve (Can be set separately for each a Zone Flag turns ON when the present position is within -2147483647 to 2147483646 command unit (The travel 0 to 50000 command unit (The compensation speed can also With a command from the PLC, the present position can be Deceleration stop is made according to the deceleration Pulse outputs are stopped by the emergency stop input	axis) a specified zone. Three zones can be set for each axis motion range can be set with this value) be set) e taken in the specified position data (command/feedba n time by the deceleration stop command				
Functions	Inching operation Dwell times Acceleration/deceleration curves Zones Software limits Backlash Compensation Teaching Deceleration stop	Operation can be performed for the commanded travel a 500 per task can be set from 0 to 10.00 s (unit : 0.01 s) Trapezoidal or S-curve (Can be set separately for each a Zone Flag turns ON when the present position is within -2147483647 to 2147483646 command unit (The travel 0 to 50000 command unit (The compensation speed can also With a command from the PLC, the present position can be Deceleration stop is made according to the deceleration Pulse outputs are stopped by the emergency stop input The PRESENT POSITION PRESET command can be us	axis) a specified zone. Three zones can be set for each axis motion range can be set with this value) be set) e taken in the specified position data (command/feedba n time by the deceleration stop command ed to change the present position to a specified value				
Functions	Inching operation Dwell times Acceleration/deceleration curves Zones Software limits Backlash Compensation Teaching Deceleration stop Emergency stop	Operation can be performed for the commanded travel a 500 per task can be set from 0 to 10.00 s (unit : 0.01 s) Trapezoidal or S-curve (Can be set separately for each a Zone Flag turns ON when the present position is within -2147483647 to 2147483646 command unit (The travel 0 to 50000 command unit (The compensation speed can also With a command from the PLC, the present position can bo Deceleration stop is made according to the deceleration Pulse outputs are stopped by the emergency stop input The PRESENT POSITION PRESET command can be us When the override enabling command is executed durin	axis) a specified zone. Three zones can be set for each axis motion range can be set with this value) be set) e taken in the specified position data (command/feedba n time by the deceleration stop command ed to change the present position to a specified value g positioning, the target speed is changed by applying				
Functions	Inching operation Dwell times Acceleration/deceleration curves Zones Software limits Backlash Compensation Teaching Deceleration stop Emergency stop Present position preset	Operation can be performed for the commanded travel a 500 per task can be set from 0 to 10.00 s (unit : 0.01 s) Trapezoidal or S-curve (Can be set separately for each a Zone Flag turns ON when the present position is within -2147483647 to 2147483646 command unit (The travel 0 to 50000 command unit (The compensation speed can also With a command from the PLC, the present position can bo Deceleration stop is made according to the deceleration Pulse outputs are stopped by the emergency stop input The PRESENT POSITION PRESET command can be us When the override enabling command is executed durin the override coefficient. Possible to set to a value from 0	axis) a specified zone. Three zones can be set for each axis motion range can be set with this value) be set) e taken in the specified position data (command/feedba t time by the deceleration stop command ed to change the present position to a specified value g positioning, the target speed is changed by applying 0.01 to 500.00% (by an increment of 0.01%)				
Functions	Inching operation Dwell times Acceleration/deceleration curves Zones Software limits Backlash Compensation Teaching Deceleration stop Emergency stop Present position preset	Operation can be performed for the commanded travel a 500 per task can be set from 0 to 10.00 s (unit : 0.01 s) Trapezoidal or S-curve (Can be set separately for each a Zone Flag turns ON when the present position is within -2147483647 to 2147483646 command unit (The travel 0 to 50000 command unit (The compensation speed can also With a command from the PLC, the present position can bo Deceleration stop is made according to the deceleration Pulse outputs are stopped by the emergency stop input The PRESENT POSITION PRESET command can be us When the override enabling command is executed durin	axis) a specified zone. Three zones can be set for each axis motion range can be set with this value) be set) e taken in the specified position data (command/feedba time by the deceleration stop command ed to change the present position to a specified value g positioning, the target speed is changed by applying .01 to 500.00% (by an increment of 0.01%) s.)				
Functions	Inching operation Dwell times Acceleration/deceleration curves Zones Software limits Backlash Compensation Teaching Deceleration stop Emergency stop Present position preset Override	Operation can be performed for the commanded travel a 500 per task can be set from 0 to 10.00 s (unit : 0.01 s) Trapezoidal or S-curve (Can be set separately for each a Zone Flag turns ON when the present position is within -2147483647 to 2147483646 command unit (The travel 0 to 50000 command unit (The compensation speed can also With a command from the PLC, the present position can b Deceleration stop is made according to the deceleration Pulse outputs are stopped by the emergency stop input The PRESENT POSITION PRESET command can be us When the override enabling command is executed durin the override coefficient. Possible to set to a value from (1) Saving to flash memory (Can be written 100,000 time 2) Reading from PLC area by data reading instruction	axis) a specified zone. Three zones can be set for each axis motion range can be set with this value) be set) e taken in the specified position data (command/feedba n time by the deceleration stop command ed to change the present position to a specified value g positioning, the target speed is changed by applying 0.01 to 500.00% (by an increment of 0.01%) s.) computer hard disk or floppy disk. but, origin input,				
Functions External I/O	Inching operation Dwell times Acceleration/deceleration curves Zones Software limits Backlash Compensation Teaching Deceleration stop Emergency stop Present position preset Override Data saving	Operation can be performed for the commanded travel a 500 per task can be set from 0 to 10.00 s (unit : 0.01 s) Trapezoidal or S-curve (Can be set separately for each a Zone Flag turns ON when the present position is within -2147483647 to 2147483646 command unit (The travel 0 to 50000 command unit (The compensation speed can also With a command from the PLC, the present position can be Deceleration stop is made according to the deceleration Pulse outputs are stopped by the emergency stop input The PRESENT POSITION PRESET command can be us When the override enabling command is executed durin the override coefficient. Possible to set to a value from 0 1) Saving to flash memory (Can be written 100,000 time 2) Reading from PLC area by data reading instruction 3) Reading by CX-Programmer and saving to personal co Prepare the following inputs for each axis : Forward/reverse direction limit input, origin proximity inp	axis) a specified zone. Three zones can be set for each axis motion range can be set with this value) be set) t time by the deceleration stop command ed to change the present position to a specified value g positioning, the target speed is changed by applying 0.01 to 500.00% (by an increment of 0.01%) s.) computer hard disk or floppy disk. but, origin input, errupt input, alarm input, general purpose input				
	Inching operation Dwell times Acceleration/deceleration curves Zones Software limits Backlash Compensation Teaching Deceleration stop Emergency stop Present position preset Override Data saving Inputs	Operation can be performed for the commanded travel a 500 per task can be set from 0 to 10.00 s (unit : 0.01 s) Trapezoidal or S-curve (Can be set separately for each a Zone Flag turns ON when the present position is within -2147483647 to 2147483646 command unit (The travel 0 to 50000 command unit (The compensation speed can also With a command from the PLC, the present position can b Deceleration stop is made according to the deceleration Pulse outputs are stopped by the emergency stop input The PRESENT POSITION PRESET command can be us When the override enabling command is executed durin the override coefficient. Possible to set to a value from C 1) Saving to flash memory (Can be written 100,000 time 2) Reading from PLC area by data reading instruction 3) Reading by CX-Programmer and saving to personal c Prepare the following inputs for each axis : Forward/reverse direction limit input, origin proximity inp emergency stop input, positioning completed input, inte Prepare the following outputs for each axis: Pulse outputs Forward / reverse direction pulse, pulse o output can be switched RUN output, error counter reset output, alarm reset output • One MPG input (phase difference input : 500kHz, quadru • Encoder input phase A/B/Z NC214/414 Phase difference	axis) a specified zone. Three zones can be set for each axis motion range can be set with this value) be set) e taken in the specified position data (command/feedba t time by the deceleration stop command ed to change the present position to a specified value g positioning, the target speed is changed by applying 0.01 to 500.00% (by an increment of 0.01%) s.) computer hard disk or floppy disk. but, origin input, errupt input, alarm input, general purpose input butputs and direction outputs, and 90°phase differenc put, torque limit output, general purpose output ple : 2MHz) The following inputs are prepared for each a				
External I/O Pulse input	Inching operation Dwell times Acceleration/deceleration curves Zones Software limits Backlash Compensation Teaching Deceleration stop Emergency stop Present position preset Override Data saving Inputs Outputs	Operation can be performed for the commanded travel a 500 per task can be set from 0 to 10.00 s (unit : 0.01 s) Trapezoidal or S-curve (Can be set separately for each a Zone Flag turns ON when the present position is within -2147483647 to 2147483646 command unit (The travel 0 to 50000 command unit (The compensation speed can also With a command from the PLC, the present position can bo Deceleration stop is made according to the deceleration Pulse outputs are stopped by the emergency stop input The PRESENT POSITION PRESET command can be us When the override enabling command is executed durin the override coefficient. Possible to set to a value from 0 1) Saving to flash memory (Can be written 100,000 time 2) Reading from PLC area by data reading instruction 3) Reading by CX-Programmer and saving to personal c Prepare the following inputs for each axis : Forward/reverse direction limit input, origin proximity inp emergency stop input, positioning completed input, inte Prepare the following outputs for each axis: Pulse outputs Forward / reverse direction pulse, pulse o utput can be switched RUN output, error counter reset output, alarm reset output • One MPG input (phase difference input : 500kHz, quadru • Encoder input phase A/B/Z NC214/414 Phase differenco NC234/434 Phase difference Ordinary operation : 1ms Synchronous operation : In accordance with the CPU sy	axis) a specified zone. Three zones can be set for each axis motion range can be set with this value) be set) e taken in the specified position data (command/feedba n time by the deceleration stop command ed to change the present position to a specified value g positioning, the target speed is changed by applying 0.01 to 500.00% (by an increment of 0.01%) s.) computer hard disk or floppy disk. put, origin input, wrupt input, alarm input, general purpose input butputs and direction outputs, and 90°phase difference put, torque limit output, general purpose output ple : 2MHz) The following inputs are prepared for each a e input : 125KHz (quadruple : 500KHz) te input : 1MHz (quadruple : 4MHz) mchronous operation cycle				
External I/O Pulse input Pulse output distrib Response time	Inching operation Dwell times Acceleration/deceleration curves Zones Software limits Backlash Compensation Teaching Deceleration stop Emergency stop Present position preset Override Data saving Inputs Outputs ution period	Operation can be performed for the commanded travel a 500 per task can be set from 0 to 10.00 s (unit : 0.01 s) Trapezoidal or S-curve (Can be set separately for each a Zone Flag turns ON when the present position is within -2147483647 to 2147483646 command unit (The travel 0 to 50000 command unit (The compensation speed can also With a command from the PLC, the present position can bu Deceleration stop is made according to the deceleration Pulse outputs are stopped by the emergency stop input The PRESENT POSITION PRESET command can be us When the override enabling command is executed durin the override coefficient. Possible to set to a value from (1) Saving to flash memory (Can be written 100,000 time: 2) Reading from PLC area by data reading instruction 3) Reading by CX-Programmer and saving to personal of Prepare the following inputs for each axis : Forward/reverse direction limit input, origin proximity inp emergency stop input, positioning completed input, inte Prepare the following outputs for each axis: Pulse outputs Forward / reverse direction pulse, pulse o output can be switched RUN output, error counter reset output, alarm reset output • One MPG input (phase difference input : 500kHz, quadru • Encoder input phase A/B/Z NC214/414 Phase differenc NC234/434 Phase difference Ordinary operation : 1ms Synchronous operation : 1ms Synchronous operation : 1n accordance with the CPU sy High-Speed PTP startup : 0.1ms (1 axis) (when CJ2-CPI	axis) a specified zone. Three zones can be set for each axis motion range can be set with this value) be set) te taken in the specified position data (command/feedba a time by the deceleration stop command det to change the present position to a specified value g positioning, the target speed is changed by applying 0.01 to 500.00% (by an increment of 0.01%) s.) computer hard disk or floppy disk. put, origin input, mupt input, alarm input, general purpose input butputs and direction outputs, and 90° phase difference put, torque limit output, general purpose output ple : 2MHz) The following inputs are prepared for each a e input : 125kHz (quadruple : 500kHz) te input : 1MHz (quadruple : 4MHz) mchronous operation cycle U Ver1.1 or later is used)				
External I/O	Inching operation Dwell times Acceleration/deceleration curves Zones Software limits Backlash Compensation Teaching Deceleration stop Emergency stop Present position preset Override Data saving Inputs Outputs ution period	Operation can be performed for the commanded travel a 500 per task can be set from 0 to 10.00 s (unit : 0.01 s) Trapezoidal or S-curve (Can be set separately for each a Zone Flag turns ON when the present position is within -2147483647 to 2147483646 command unit (The travel 0 to 50000 command unit (The compensation speed can also With a command from the PLC, the present position can bu Deceleration stop is made according to the deceleration Pulse outputs are stopped by the emergency stop input The PRESENT POSITION PRESET command can be us When the override enabling command is executed durin the override coefficient. Possible to set to a value from (1) Saving to flash memory (Can be written 100,000 time: 2) Reading from PLC area by data reading instruction 3) Reading by CX-Programmer and saving to personal of Prepare the following inputs for each axis : Forward/reverse direction limit input, origin proximity inp emergency stop input, positioning completed input, inte Prepare the following outputs for each axis: Pulse outputs Forward / reverse direction pulse, pulse output can be switched RUN output, error counter reset output, alarm reset output • One MPG input (phase difference input : 500kHz, quadru • Encoder input phase A/B/Z NC214/414 Phase difference NC234/434 Phase difference Ordinary operation : 1ms Synchronous operation : 1ms Synchronous operation : 1 naccordance with the CPU sy High-Speed PTP startup : 0.1ms (1 axis) (when CJ2-CPI	axis) a specified zone. Three zones can be set for each axis motion range can be set with this value) be set) te taken in the specified position data (command/feedba a time by the deceleration stop command determine the present position to a specified value g positioning, the target speed is changed by applying 0.01 to 500.00% (by an increment of 0.01%) s.) computer hard disk or floppy disk. but, origin input, trrupt input, alarm input, general purpose input butputs and direction outputs, and 90° phase difference but, torque limit output, general purpose output ple : 2MHz) The following inputs are prepared for each a e input : 125kHz (quadruple : 500kHz) te input : 1MHz (quadruple : 4MHz) machronous operation cycle U Ver1.1 or later is used) teck				

*1. This indicates the number of occupied words of special I/O Unit area. In addition, of axes and functions which you use.

Mountable Racks

Model	CJ1/CJ2 Systems		CP1H System	NSJ System	
Wodel	CPU Rack	Expansion Rack	CP1H PLC	NSJ Controller	Expansion Rack
CJ1W-NC214/234/414/434	5 Units	5 Units (per 1 Expansion Rack)	Not Supported	Not Supported	5 Units

Note : For this unit, 1 unit must be counted as 2 component unit.